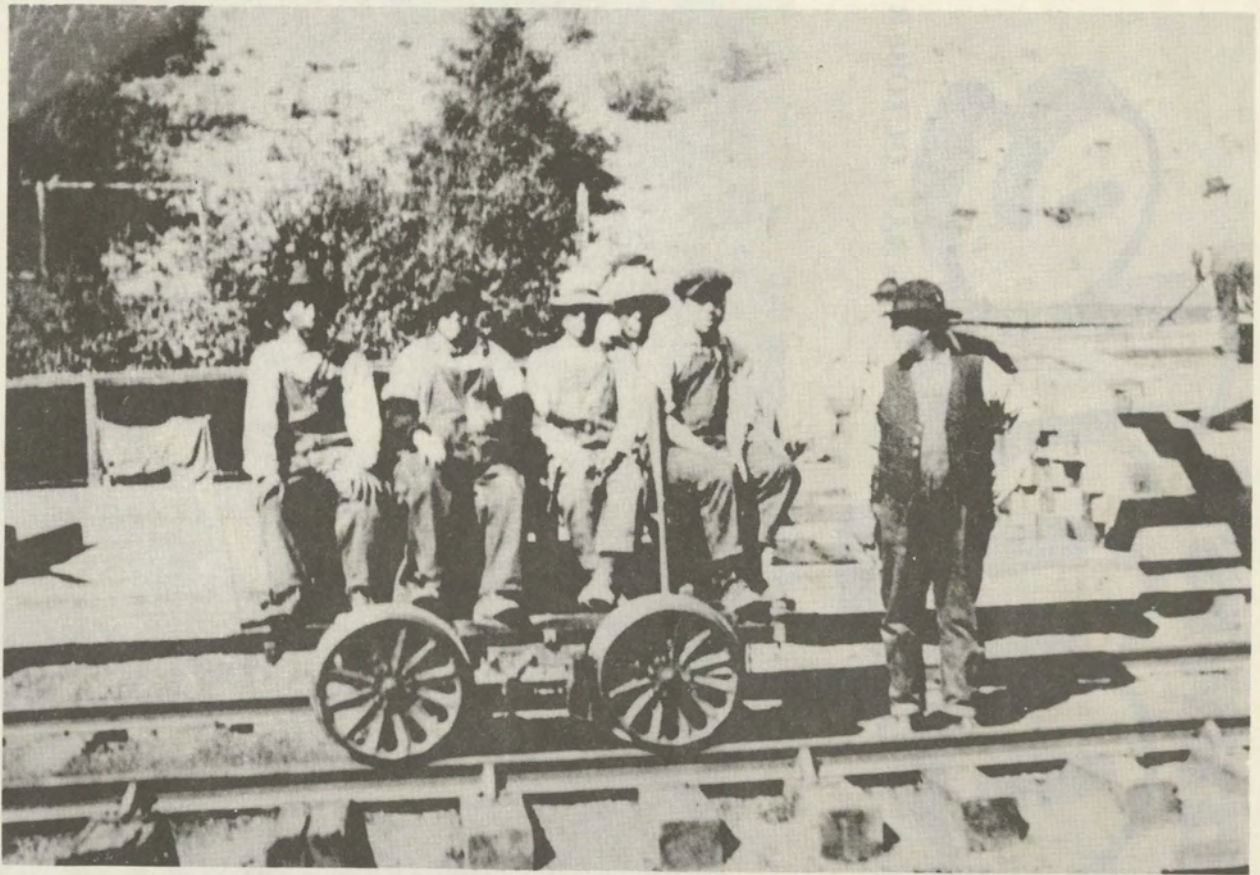




Workers at New Castle, Washington