

ACME #706 MACHINE

Item No.	Part No.	Description	Item No.	Part No.	Description
1	706693	Treadle Rod Pin	31	824465	Steel Face
2	925638	E Washer	32	706671	Steel Face Screw
3	706690	Lever	33	926030	10/32 Knurled Screw
4	706692	Lever Pin	34	706650	Base
			35	925225	1/2-13 x 1" Hex Soc. Set Screw
6	925636	E Washer	36	925417	1/2-13 Jam Nut
7	665700	Plunger Pin	37	706849	Pipe
9	*895754	Plunger Stud	38	706835	Floor Base
10	*848465	Driving Blade	39	706836	Right Leg
11	706716	Plunger Spring	40	706837	Left Leg
12	706652	Link Fulcrum Pin	41	925008	5/16 - 18 x 1 1/4 Hex Hd. Cap Screw
13	706691	Link			
14	767465	Magazine	42	925611	5/16 Split Lock Washer
15	*798465	Cap			
16	706731	Clamp	43	925407	5/16 - 18 Full Nut
17	926005	Clamp Screw	44	706825	Treadle
18	706775	Saddle Table	45	925083	3/8 - 16 x 4 1/2 Machine Bolt
19	706776	Gage			
20	731747	Pusher Rod	46	925612	3/8 Split Lock Washer
21	869465	Pusher Head			
22	731748	Pusher Spring	47	925408	3/8 - 16 Full Nut
23	731749	Thimble	48	706816	Treadle Rod Pin
24	925847	Thimble Pin	49	925625	3/8 Internal Lock Washer (Waldes 5015-37)
25	706746	Pusher Rod Ball			
27	706815	Treadle Rod			
28	780465	Staple Bar	50	706826	Treadle Spring
30	925076	Staple Bar Screw	51	926013	S Hook
		8/32 x 3/8 Flat Hd.	52	*909465	Anvil

* When ordering, designate for 462 or 465 group staples.

All parts should be ordered by Part No. and description. The pusher assembly includes items 20, 21, 22, 23, 24 and 25. The plunger assembly includes items 9 and 10, and will be shipped as assembled units. All other items will be shipped as individual parts unless otherwise requested.

LOADING

Release pusher, press thimble (731749) forward and one-quarter turn to the left. Remove pusher from machine. Place core of proper staples on staple bar (780465), insert pusher, press forward and lock by turning thimble one-quarter turn to the right.

OIL SPARINGLY