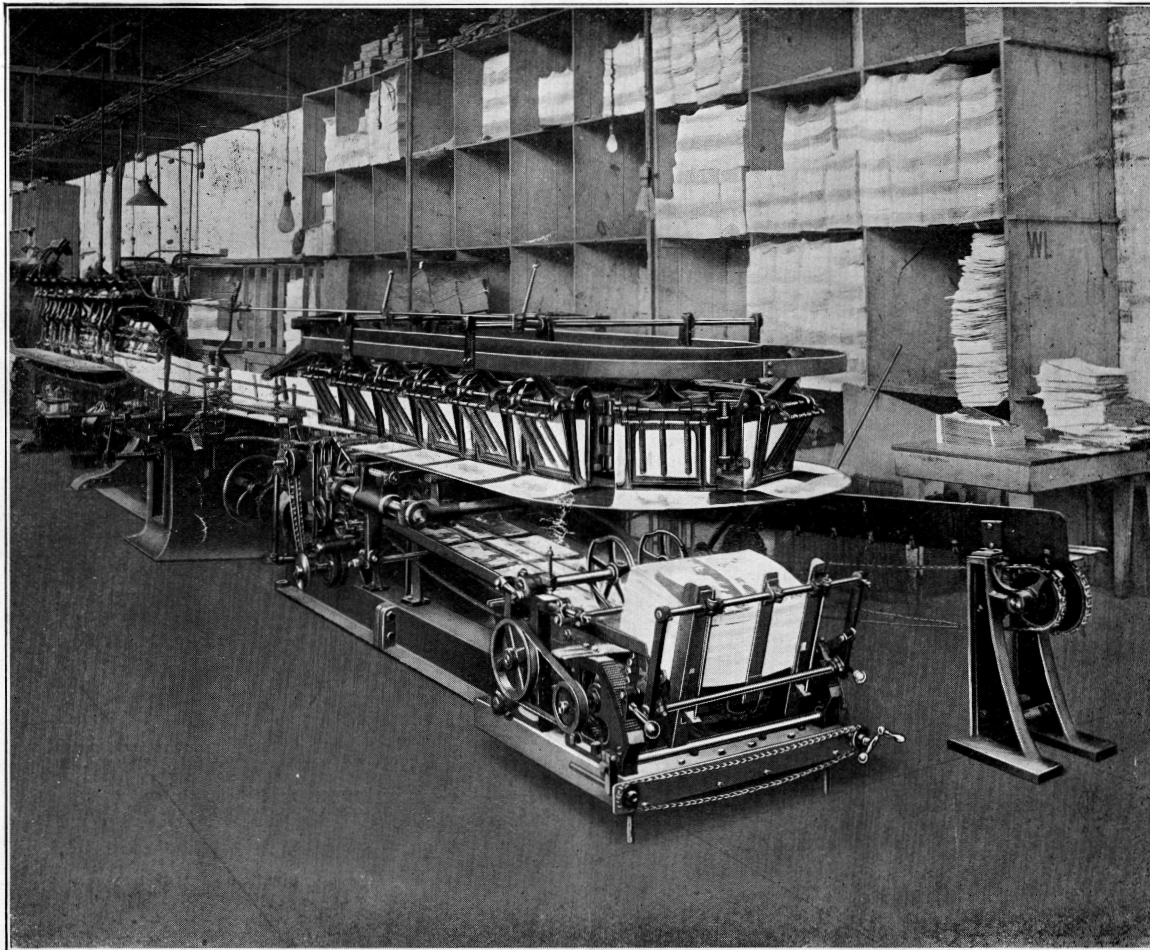




*Tuengst.
gatherer-
stitcher-
coverer*

THREE-MACHINE COMBINATION
Five operations at one time