Japanese drying board 1) Paper Pages of Range French book UCMC Vellum Hooey' of book Sampan ledger Paper making bit. ether + for robe shake well just use top, shall each time then wash with acitone water, ethenol + find Peter Waters' sug. (Cleaning)

PARCHMENT, the skins of sheep or goats prepared after such a manner as to render it proper for writing

upon, covering books, &c.

The word comes from the Latin pergamena, the ancient name of this manufacture; which is said to have been taken from the city Pergamos, to Eumenes king whereof its invention is usually ascribed; though, in reality, that prince appears rather to have been the improver than the inventor of parchment. For the Persians of old, according to Diodorus, wrote all their records on skins; and the ancient Ionians, as we are told by Herodotus, made use of sheep skins and goat skins in writing, many ages before Eumenes's time. Nor need we doubt that such skins were prepared and dressed for that purpose, after a manner not unlike that of our parchment; though probably not so artificially .- The manufacture of parchment is begun by the skinner, and finished by the parchment maker.

The skin having been stripped of its wool, and placed in the lime pit, in the manner described under the article Shammy, the skinner stretches it on a kind of frame, and pares off the flesh with an iron instrument; this done, it is moistened with a rag; and powdered chalk being spread over it, the skinner takes a large pumice stone, flat at bottom, and rubs over the skin, and thus scours off the flesh; he then goes over it again with an iron instrument, moistens it as before, and rubs it again with the pumice stone without any chalk underneath: this smooths and softens the flesh side very considerably. He then drains it again, by passing over it the iron instru-ment as before. The flesh side being thus drained, by scraping off the moisture, he in the same manner passes the iron over the wool or hair side: then stretches it on a frame, and scrapes the flesh side again: this finishes its draining; and the more it is drained the whiter it becomes. The skinner now throws on more chalk, sweeping it over with a piece of lamb skin that has the wool on; and this smooths it still farther. It is now left to dry, and when dried, taken off the frame by cutting it all round. The skin thus far prepared by the skinner, is taken out of his hands by the parchment maker, who first, while it is dry, pares it on a summer, (which is a calf skin stretched in a frame), with a sharper instrument than that used by the skinner; and working with the arm from the top to the bottom of the skin, takes away about one half of its thickness. The skin thus equally pared on the flesh side, is again rendered smooth, by being rubbed with the pumice stone, on a bench covered with a sack stuffed with flocks; which leaves the parchment in a condition fit for writing upon. The parings thus taken off the leather, are used in making glue, size, &c. See the article GLUE, &c.

What is called vellum is only parchment made of the skins of abortives, or at least sucking calves. This has a much finer grain, and is whiter and smoother than parchment; but is prepared in the same manner, except its not being passed through the lime pit.

SHAMOIS, CHAMOIS, or SHAMMY, a kind of leather, either dressed in oil or tanned, much esteemed for its softness, pliancy, &c. It is prepared from the skin of the chamois, or shamois, a kind of rupicapra, or wild goat, called also isard, inhabiting the mountains of Dauphiny, Savoy, Piedmont, and the Pyrenees. Besides the softness and warmth of the leather, it has the faculty of bearing soap without damage; which renders it

very useful on many accounts.

In France, &c. some wear the skin raw, without any preparation. Shammy leather is used for the purifying of mercury, which is done by passing it through the pores of this skin, which are very close. The true chamois leather is counterfeited with common goat, kid, and even with sheep skins, the practice of which makes a particular profession, called by the French chamoisure. The last though the least esteemed, is yet so popular, and such vast quantities of it are prepared, especially about Orleans, Marseilles, and Tholouse, that it may be proper to give the method of preparation.

Manner of shamoising, or of preparing sheep, goat, or kid skins in oil, in imitation of shammy.—The skins, being washed, drained, and smeared over with quicklime on the fleshy side, are folded in two lengthwise, the wool outwards, and laid in heaps, and so left to ferment eight days, or, if they had been left to dry after

flaying, then fifteen days.

Then they are washed out, drained, and half dried; laid on a wooden leg, or horse, the wool stripped off with a round staff for that purpose, and laid in a weak pit, the lime whereof had been used before, and has lost the

greatest part of its force.

After 24 hours they are taken out, and left to drain 4 more; they are then put in another stronger pi This done, they are taken out, drained, and proagain, by turns; which begins to dispose them to take oil; and this practice they continue for six weeks in summer, or three months in winter: at the end whereof they are washed out, laid on the wooden leg, and the surface of the skin on the wool side peeled off, to render them the softer; then made into parcels, steeped a night in the river, in winter more, stretched six or seven over one another on the wooden leg, and the knife passed strongly on the fleshy side, to take off any thing superfluous, and render the skin smooth. Then they are steeped as before, in the river, and the same operation is repeated on the wool side; they are then thrown into a tub of water, with bran in it, which is brewed among the skins till the greatest part sticks to them, and then separated into distinct tubs, till they swell, and rise of themselves above the water. By this means the remains of the lime are cleared out; they are then wrung out, hung up to dry on ropes, and sent to the mill, with the quantity of oil necessary to scour them: the best oil is that of stock-fish. Here they are first thrown in bundles into the river for 12 hours, then laid in the mill-trough, and fulled without oil till they be well soft-

ened; then oiled with the hand, one by one, and thus formed into parcels of four skins each; which are milled and dried on chords a second time; then a third; and then oiled again, and dried. This process is repeated as often as necessity requires; when done, if there be any moisture remaining, they are dried in a stove, and made up into parcels wrapped up in wool; after some time they are opened to the air, but wrapped up again as before, till such time as the oil seems to have lost all its force, which it ordinarily does in 24 hours. The skins are then returned from the mill to the chamoiser to be scoured; which is done by putting them in a lixivium of wood ashes, working and beating them in it with poles, and leaving them to steep till the ley bath had its effect; then they are wrung out, steeped in another lixivium, wrung again; and thus is repeated till all the grease and oil be purged out. When this is done, they are half dried, and passed over a sharp-edged iron instrument, placed perpendicular in a block, which opens, softens, and makes them gentle. Lastly, they are thoroughly dried, and passed over the same instrument again; which finishes the preparation, and leaves them in the form of shammy.

Kid and goat skins are shamoised in the same manner as those of sheep, excepting that the hair is taken off without the use of any lime; and that when brought from the mill they undergo a particular preparation called ramalling, the most delicate and difficult of all the others. It consists in this, that, as soon as brought from the mill they are steeped in a fit lixivium, taken out, stretched on a round wooden leg, and the hair is scraped off with the knife; this makes them smooth, and in working to cast a kind of fine knap. The difficulty is

in scraping them evenly.