## General Stipulation

Cars to be built in the best, most substantial and workmanlike manner, according to the evident meaning and intent of these specifications, which are intended to include everything requisite to the proper building of the cars, notwithstanding that everything necessarily required is not particularly mentioned.

## Material and Workmanship

The workmanship shall be first-class in every particular. All lumber to be sound and merchantable quality. All other material to be of the best quality for the purpose required, and it and the workmanship to be open for inspection at all times to the customer's authorized inspector.

Forgings-All forgings to be made of good quality wrought iron, neatly and uniformly shaped.

Castings — All castings to be made smooth and free from sand and blow holes, and to have each piece marked with the company's letters and numbers in a conspicuous place.

Our manufacture of cars is not confined to our own designs. We build cars on specifications furnished by our customers.

We keep on hand at all times for immediate shipment all parts of cars that we build. Castings may be ordered by pattern numbers. See pages 48 and 49.