

87654321

REVISIONS

ZONE LTR DESCRIPTION DATE APPROVED

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

1. BUILD CAMEL (SUB SEPARATOR) PER DEPT OF NAVY NAVAL FACILITIES ENGINEERING COMMAND STANDARD SPECIFICATION C49, ATTACK SUBMARINE CAMEL.

THIS DRAWING HAS BEEN GENERATED AND IS MAINTAINED BY A CAD SYSTEM. CHANGES SHALL ONLY BE INCORPORATED AS DIRECTED BY THE COGNIZANT DESIGN ACTIVITY.

2			ACCESS COVER		43
2			BUOYANCY TANK		42
AR			PLUG, DRAIN PIPE, Ø1.0	STEEL	41
AR			ANODE, CORROSIVE PREVENTIVE	ZINC	40
352			BOLT, HEX HD, 9/16-12UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	39
352			NUT, HEAVY HEX HD, 9/16-12UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	38
352			WASHER, LOCK 9/16 ID	STEEL, ASTM F844, GALVANIZED	37
704			WASHER, FLAT 9/16 ID	STEEL, ASTM F844, GALVANIZED	36
48			BOLT, HEX HD, 1/2-13UNC x 2.0	STEEL, ASTM A307, GR A, GALVANIZED	35
48			NUT, HEAVY HEX HD, 1/2-13UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	34
48			WASHER, LOCK 1/2 ID	STEEL, ASTM F844, GALVANIZED	33
96			WASHER, FLAT 1/2 ID	STEEL, ASTM F844, GALVANIZED	32
168			BOLT, HEX HD, 1-8UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	31
168			NUT, HEAVY HEX HD, 1-8UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	30
168			WASHER, LOCK 1.0 ID	STEEL, ASTM F844, GALVANIZED	29
336			WASHER, FLAT 1.0 ID	STEEL, ASTM F844, GALVANIZED	28
4		200x3000	ARCH FENDER	TRELEX MORSE	27
12		200x1500	ARCH FENDER	TRELEX MORSE	26
14		200x1000	ARCH FENDER	TRELEX MORSE	25
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST CONTD

4			MID PIER GUARD		24
4			END PIER GUARD ATTACHMENT		23
2			END PIER GUARD		22
40		1.5 UHMWPE	PIER GUARD, 1.48 THK		21
48		1.5 UHMWPE	PIER GUARD, 1.45 THK		20
AR			PLATE, .25 DIAMOND	EXISTING MATL	19
1			DECK FRAME, PLATE, .25 THK	AL 5052-H32	18
AR			TUBE, 8x8x.25 x 110.25 LG	STEEL	17
AR			PLATE, .375 THK	STEEL A36/A36M	16
AR			PLATE, .375 THK	STEEL A36/A36M	15
AR			PLATE, .375 THK	STEEL A36/A36M	14
AR			PLATE, .50 THK	STEEL A36/A36M	13
AR			PLATE, .50 THK	STEEL A36/A36M	12
AR			PLATE, .50 THK	STEEL A36/A36M	11
AR			PLATE, .375 THK	STEEL A36/A36M	10
AR			PLATE, .375 THK	STEEL A36/A36M	9
2			PLATE, .50 THK x Ø12.375	STEEL A36/A36M	8
AR			ANGLE, 3 x 5 x .50	STEEL A36/A36M	7
AR			PLATE, .50 THK	STEEL A36/A36M	6
18			PLATE, .375 THK x Ø12.375	STEEL A36/A36M	5
AR			PLATE, .375 THK	STEEL A36/A36M	4
AR			PIPE, 4" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	3
AR			PIPE, 10" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	2
AR			PIPE, 12" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	1
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST

Do not distribute to DTIC or other data depositories.

Distribution Statement E: Distribution authorized to DoD components only; Premature Dissemination; [MM/DD/YY]. Other requests shall be referred to Commander, NCCOSC, RDT&E Division, San Diego CA 92152-5000

0928-6
Dolphin
Fiber Dur-5

INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100	APPROVED	NAVAL COMMAND, CONTROL AND OCEAN SURVEILLANCE CENTER RESEARCH, DEVELOPMENT, TEST AND EVALUATION DIVISION SAN DIEGO, CA 92152-5000
DO NOT SCALE THIS DRAWING	APPROVED	SUB SEPARATOR ASSEMBLY & DETAILS
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. BREAK ALL EDGES .12" MAX. REMOVE ALL BURRS	CHECKED	
TOLERANCES ARE: UNDER 6 FT ±1/16" OVER 6 FT ±1/8" ANGLES ±1°	PREPARED BRAZIS 94/1/25	
FILLET .25 MAX. SURFACE ROUGHNESS 250	PROJECT NUMBER XXXXX COGNIZANT CODE XXX	SIZE F 60755
APPROVED FOR BY DIRECTION	RELEASED DATE	DRAWING NUMBER 0114325
SCALE 1/2"=1'-0"		SHEET 1 OF 12

114353-1 94/1/25-1545

87654321

REVISIONS

ZONE LTR DESCRIPTION DATE APPROVED

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

1. BUILD CAMEL (SUB SEPARATOR) PER DEPT OF NAVY NAVAL FACILITIES ENGINEERING COMMAND STANDARD SPECIFICATION C49, ATTACK SUBMARINE CAMEL.

THIS DRAWING HAS BEEN GENERATED AND IS MAINTAINED BY A CAD SYSTEM. CHANGES SHALL ONLY BE INCORPORATED AS DIRECTED BY THE COGNIZANT DESIGN ACTIVITY.

2			ACCESS COVER		43
2			BUOYANCY TANK		42
AR			PLUG, DRAIN PIPE, Ø1.0	STEEL	41
AR			ANODE, CORROSIVE PREVENTIVE	ZINC	40
352			BOLT, HEX HD, 9/16-12UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	39
352			NUT, HEAVY HEX HD, 9/16-12UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	38
352			WASHER, LOCK 9/16 ID	STEEL, ASTM F844, GALVANIZED	37
704			WASHER, FLAT 9/16 ID	STEEL, ASTM F844, GALVANIZED	36
48			BOLT, HEX HD, 1/2-13UNC x 2.0	STEEL, ASTM A307, GR A, GALVANIZED	35
48			NUT, HEAVY HEX HD, 1/2-13UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	34
48			WASHER, LOCK 1/2 ID	STEEL, ASTM F844, GALVANIZED	33
96			WASHER, FLAT 1/2 ID	STEEL, ASTM F844, GALVANIZED	32
168			BOLT, HEX HD, 1-8UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	31
168			NUT, HEAVY HEX HD, 1-8UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	30
168			WASHER, LOCK 1.0 ID	STEEL, ASTM F844, GALVANIZED	29
336			WASHER, FLAT 1.0 ID	STEEL, ASTM F844, GALVANIZED	28
4		200x3000	ARCH FENDER	TRELEX MORSE	27
12		200x1500	ARCH FENDER	TRELEX MORSE	26
14		200x1000	ARCH FENDER	TRELEX MORSE	25
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST CONTD

4			MID PIER GUARD		24
4			END PIER GUARD ATTACHMENT		23
2			END PIER GUARD		22
40		1.5 UHMWPE	PIER GUARD, 1.48 THK		21
48		1.5 UHMWPE	PIER GUARD, 1.45 THK		20
AR			PLATE, .25 DIAMOND	EXISTING MATL	19
1			DECK FRAME, PLATE, .25 THK	AL 5052-H32	18
AR			TUBE, 8x8x.25 x 110.25 LG	STEEL	17
AR			PLATE, .375 THK	STEEL A36/A36M	16
AR			PLATE, .375 THK	STEEL A36/A36M	15
AR			PLATE, .375 THK	STEEL A36/A36M	14
AR			PLATE, .50 THK	STEEL A36/A36M	13
AR			PLATE, .50 THK	STEEL A36/A36M	12
AR			PLATE, .50 THK	STEEL A36/A36M	11
AR			PLATE, .375 THK	STEEL A36/A36M	10
AR			PLATE, .375 THK	STEEL A36/A36M	9
2			PLATE, .50 THK x Ø12.375	STEEL A36/A36M	8
AR			ANGLE, 3 x 5 x .50	STEEL A36/A36M	7
AR			PLATE, .50 THK	STEEL A36/A36M	6
18			PLATE, .375 THK x Ø12.375	STEEL A36/A36M	5
AR			PLATE, .375 THK	STEEL A36/A36M	4
AR			PIPE, 4" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	3
AR			PIPE, 10" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	2
AR			PIPE, 12" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	1
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST

Do not distribute to DTIC or other data depositories.

Distribution Statement E: Distribution authorized to DoD components only; Premature Dissemination; [MM/DD/YY]. Other requests shall be referred to Commander, NCCOSC, RDT&E Division, San Diego CA 92152-5000

0928-6
Dolphin
Fiber Dur-5

INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100	APPROVED	NAVAL COMMAND, CONTROL AND OCEAN SURVEILLANCE CENTER RESEARCH, DEVELOPMENT, TEST AND EVALUATION DIVISION SAN DIEGO, CA 92152-5000
DO NOT SCALE THIS DRAWING	APPROVED	SUB SEPARATOR ASSEMBLY & DETAILS
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. BREAK ALL EDGES .12" MAX. REMOVE ALL BURRS	CHECKED	
TOLERANCES ARE: UNDER 6 FT ±1/16" OVER 6 FT ±1/8" ANGLES ±1°	PREPARED BRAZIS 94/1/25	
FILLET .25 MAX. SURFACE ROUGHNESS 250	PROJECT NUMBER XXXXX COGNIZANT CODE XXX	SIZE F 60755
APPROVED FOR BY DIRECTION	RELEASED DATE	DRAWING NUMBER 0114325
SCALE 1/2"=1'-0"		SHEET 1 OF 12

114353-1 94/1/25-1545

87654321

REVISIONS

ZONE LTR DESCRIPTION DATE APPROVED

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

1. BUILD CAMEL (SUB SEPARATOR) PER DEPT OF NAVY NAVAL FACILITIES ENGINEERING COMMAND STANDARD SPECIFICATION C49, ATTACK SUBMARINE CAMEL.

THIS DRAWING HAS BEEN GENERATED AND IS MAINTAINED BY A CAD SYSTEM. CHANGES SHALL ONLY BE INCORPORATED AS DIRECTED BY THE COGNIZANT DESIGN ACTIVITY.

2			ACCESS COVER		43
2			BUOYANCY TANK		42
AR			PLUG, DRAIN PIPE, Ø1.0	STEEL	41
AR			ANODE, CORROSIVE PREVENTIVE	ZINC	40
352			BOLT, HEX HD, 9/16-12UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	39
352			NUT, HEAVY HEX HD, 9/16-12UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	38
352			WASHER, LOCK 9/16 ID	STEEL, ASTM F844, GALVANIZED	37
704			WASHER, FLAT 9/16 ID	STEEL, ASTM F844, GALVANIZED	36
48			BOLT, HEX HD, 1/2-13UNC x 2.0	STEEL, ASTM A307, GR A, GALVANIZED	35
48			NUT, HEAVY HEX HD, 1/2-13UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	34
48			WASHER, LOCK 1/2 ID	STEEL, ASTM F844, GALVANIZED	33
96			WASHER, FLAT 1/2 ID	STEEL, ASTM F844, GALVANIZED	32
168			BOLT, HEX HD, 1-8UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	31
168			NUT, HEAVY HEX HD, 1-8UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	30
168			WASHER, LOCK 1.0 ID	STEEL, ASTM F844, GALVANIZED	29
336			WASHER, FLAT 1.0 ID	STEEL, ASTM F844, GALVANIZED	28
4		200x3000	ARCH FENDER	TRELEX MORSE	27
12		200x1500	ARCH FENDER	TRELEX MORSE	26
14		200x1000	ARCH FENDER	TRELEX MORSE	25
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST CONTD

4			MID PIER GUARD		24
4			END PIER GUARD ATTACHMENT		23
2			END PIER GUARD		22
40		1.5 UHMWPE	PIER GUARD, 1.48 THK		21
48		1.5 UHMWPE	PIER GUARD, 1.45 THK		20
AR			PLATE, .25 DIAMOND	EXISTING MATL	19
1			DECK FRAME, PLATE, .25 THK	AL 5052-H32	18
AR			TUBE, 8x8x.25 x 110.25 LG	STEEL	17
AR			PLATE, .375 THK	STEEL A36/A36M	16
AR			PLATE, .375 THK	STEEL A36/A36M	15
AR			PLATE, .375 THK	STEEL A36/A36M	14
AR			PLATE, .50 THK	STEEL A36/A36M	13
AR			PLATE, .50 THK	STEEL A36/A36M	12
AR			PLATE, .50 THK	STEEL A36/A36M	11
AR			PLATE, .375 THK	STEEL A36/A36M	10
AR			PLATE, .375 THK	STEEL A36/A36M	9
2			PLATE, .50 THK x Ø12.375	STEEL A36/A36M	8
AR			ANGLE, 3 x 5 x .50	STEEL A36/A36M	7
AR			PLATE, .50 THK	STEEL A36/A36M	6
18			PLATE, .375 THK x Ø12.375	STEEL A36/A36M	5
AR			PLATE, .375 THK	STEEL A36/A36M	4
AR			PIPE, 4" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	3
AR			PIPE, 10" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	2
AR			PIPE, 12" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	1
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST

Do not distribute to DTIC or other data depositories.

Distribution Statement E: Distribution authorized to DoD components only; Premature Dissemination; [MM/DD/YY]. Other requests shall be referred to Commander, NCCOSC, RDT&E Division, San Diego CA 92152-5000

0928-6
Dolphin
Fiber Dur-5

INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100	APPROVED	NAVAL COMMAND, CONTROL AND OCEAN SURVEILLANCE CENTER RESEARCH, DEVELOPMENT, TEST AND EVALUATION DIVISION SAN DIEGO, CA 92152-5000
DO NOT SCALE THIS DRAWING	APPROVED	SUB SEPARATOR ASSEMBLY & DETAILS
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. BREAK ALL EDGES .12" MAX. REMOVE ALL BURRS	CHECKED	
TOLERANCES ARE: UNDER 6 FT ±1/16" OVER 6 FT ±1/8" ANGLES ±1°	PREPARED BRAZIS 94/1/25	
FILLET .25 MAX. SURFACE ROUGHNESS 250	PROJECT NUMBER XXXXX COGNIZANT CODE XXX	SIZE F 60755
APPROVED FOR BY DIRECTION	RELEASED DATE	DRAWING NUMBER 0114325
SCALE 1/2"=1'-0"		SHEET 1 OF 12

114353-1 94/1/25-1545

87654321

REVISIONS

ZONE LTR DESCRIPTION DATE APPROVED

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

1. BUILD CAMEL (SUB SEPARATOR) PER DEPT OF NAVY NAVAL FACILITIES ENGINEERING COMMAND STANDARD SPECIFICATION C49, ATTACK SUBMARINE CAMEL.

THIS DRAWING HAS BEEN GENERATED AND IS MAINTAINED BY A CAD SYSTEM. CHANGES SHALL ONLY BE INCORPORATED AS DIRECTED BY THE COGNIZANT DESIGN ACTIVITY.

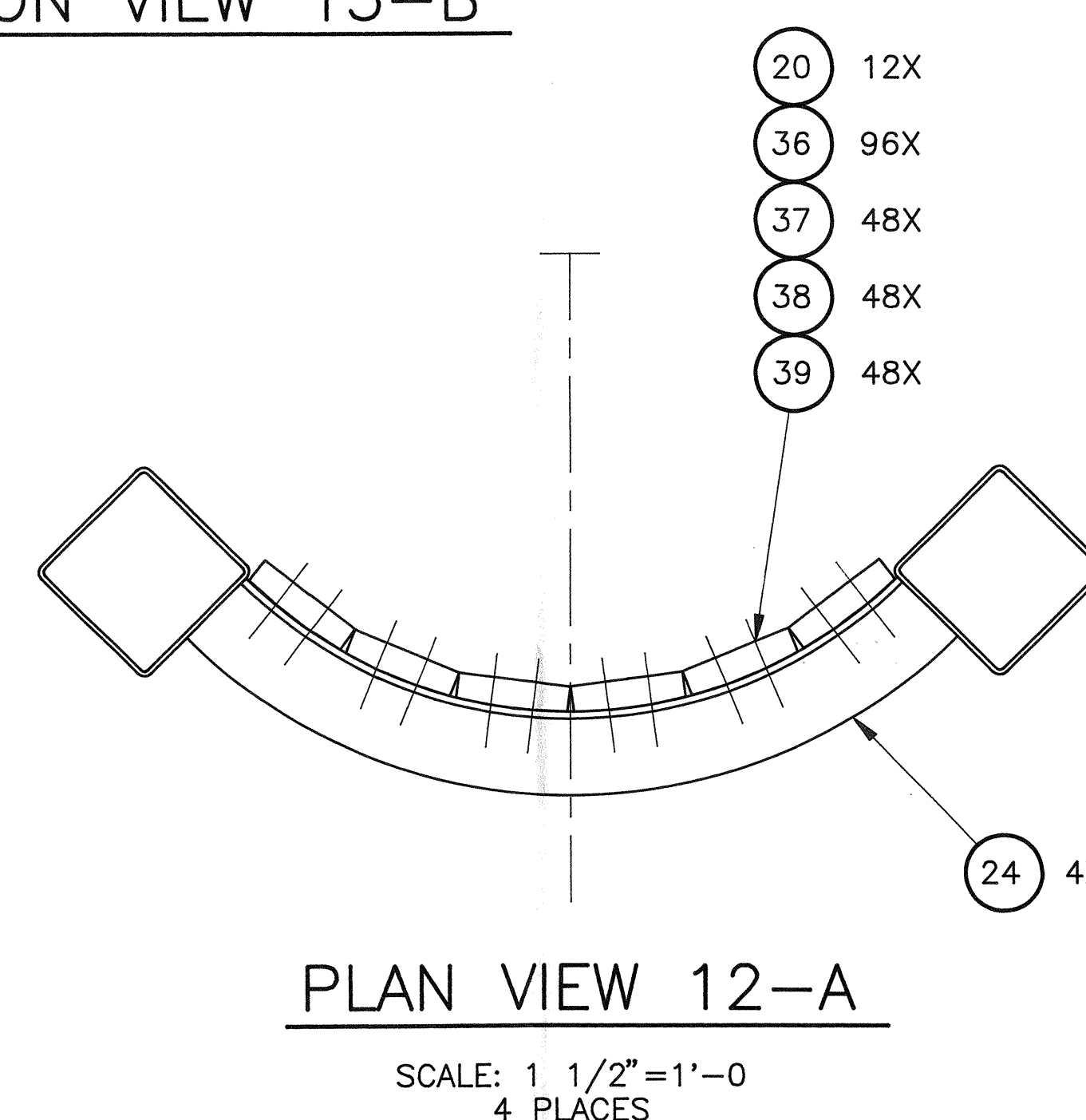
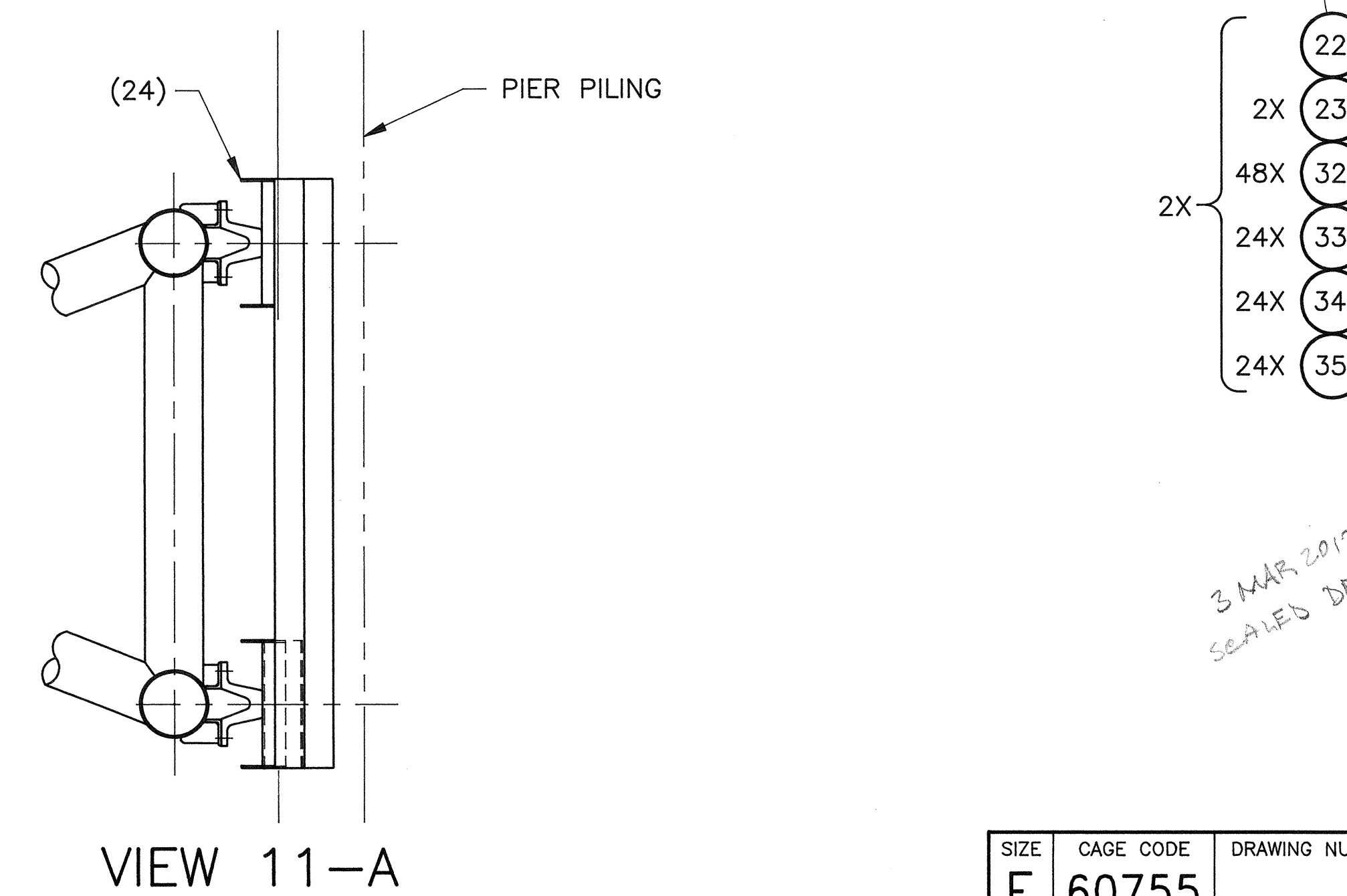
2			ACCESS COVER		43
2			BUOYANCY TANK		42
AR			PLUG, DRAIN PIPE, Ø1.0	STEEL	41
AR			ANODE, CORROSIVE PREVENTIVE	ZINC	40
352			BOLT, HEX HD, 9/16-12UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	39
352			NUT, HEAVY HEX HD, 9/16-12UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	38
352			WASHER, LOCK 9/16 ID	STEEL, ASTM F844, GALVANIZED	37
704			WASHER, FLAT 9/16 ID	STEEL, ASTM F844, GALVANIZED	36
48			BOLT, HEX HD, 1/2-13UNC x 2.0	STEEL, ASTM A307, GR A, GALVANIZED	35
48			NUT, HEAVY HEX HD, 1/2-13UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	34
48			WASHER, LOCK 1/2 ID	STEEL, ASTM F844, GALVANIZED	33
96			WASHER, FLAT 1/2 ID	STEEL, ASTM F844, GALVANIZED	32
168			BOLT, HEX HD, 1-8UNC x 2.5	STEEL, ASTM A307, GR A, GALVANIZED	31
168			NUT, HEAVY HEX HD, 1-8UNC-2B	STEEL, ASTM A563, GR A, GALVANIZED	30
168			WASHER, LOCK 1.0 ID	STEEL, ASTM F844, GALVANIZED	29
336			WASHER, FLAT 1.0 ID	STEEL, ASTM F844, GALVANIZED	28
4		200x3000	ARCH FENDER	TRELEX MORSE	27
12		200x1500	ARCH FENDER	TRELEX MORSE	26
14		200x1000	ARCH FENDER	TRELEX MORSE	25
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

PARTS LIST CONTD

4			MID PIER GUARD		24
4			END PIER GUARD ATTACHMENT		23
2			END PIER GUARD		22
40		1.5 UHMWPE	PIER GUARD, 1.48 THK		21
48		1.5 UHMWPE	PIER GUARD, 1.45 THK		20
AR			PLATE, .25 DIAMOND	EXISTING MATL	19
1			DECK FRAME, PLATE, .25 THK	AL 5052-H32	18
AR			TUBE, 8x8x.25 x 110.25 LG	STEEL	17
AR			PLATE, .375 THK	STEEL A36/A36M	16
AR			PLATE, .375 THK	STEEL A36/A36M	15
AR			PLATE, .375 THK	STEEL A36/A36M	14
AR			PLATE, .50 THK	STEEL A36/A36M	13
AR			PLATE, .50 THK	STEEL A36/A36M	12
AR			PLATE, .50 THK	STEEL A36/A36M	11
AR			PLATE, .375 THK	STEEL A36/A36M	10
AR			PLATE, .375 THK	STEEL A36/A36M	9
2			PLATE, .50 THK x Ø12.375	STEEL A36/A36M	8
AR			ANGLE, 3 x 5 x .50	STEEL A36/A36M	7
AR			PLATE, .50 THK	STEEL A36/A36M	6
18			PLATE, .375 THK x Ø12.375	STEEL A36/A36M	5
AR			PLATE, .375 THK	STEEL A36/A36M	4
AR			PIPE, 4" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	3
AR			PIPE, 10" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	2
AR			PIPE, 12" SCHD 40	STEEL A53, TYPE E OR S, GRADE B	1
-1	CAGE	PART OR	DESCRIPTION OR NOMENCLATURE	MATERIAL/SPEC/REF DESG	FIND
QTY REQD	CODE	IDENTIFYING NUMBER			NO.

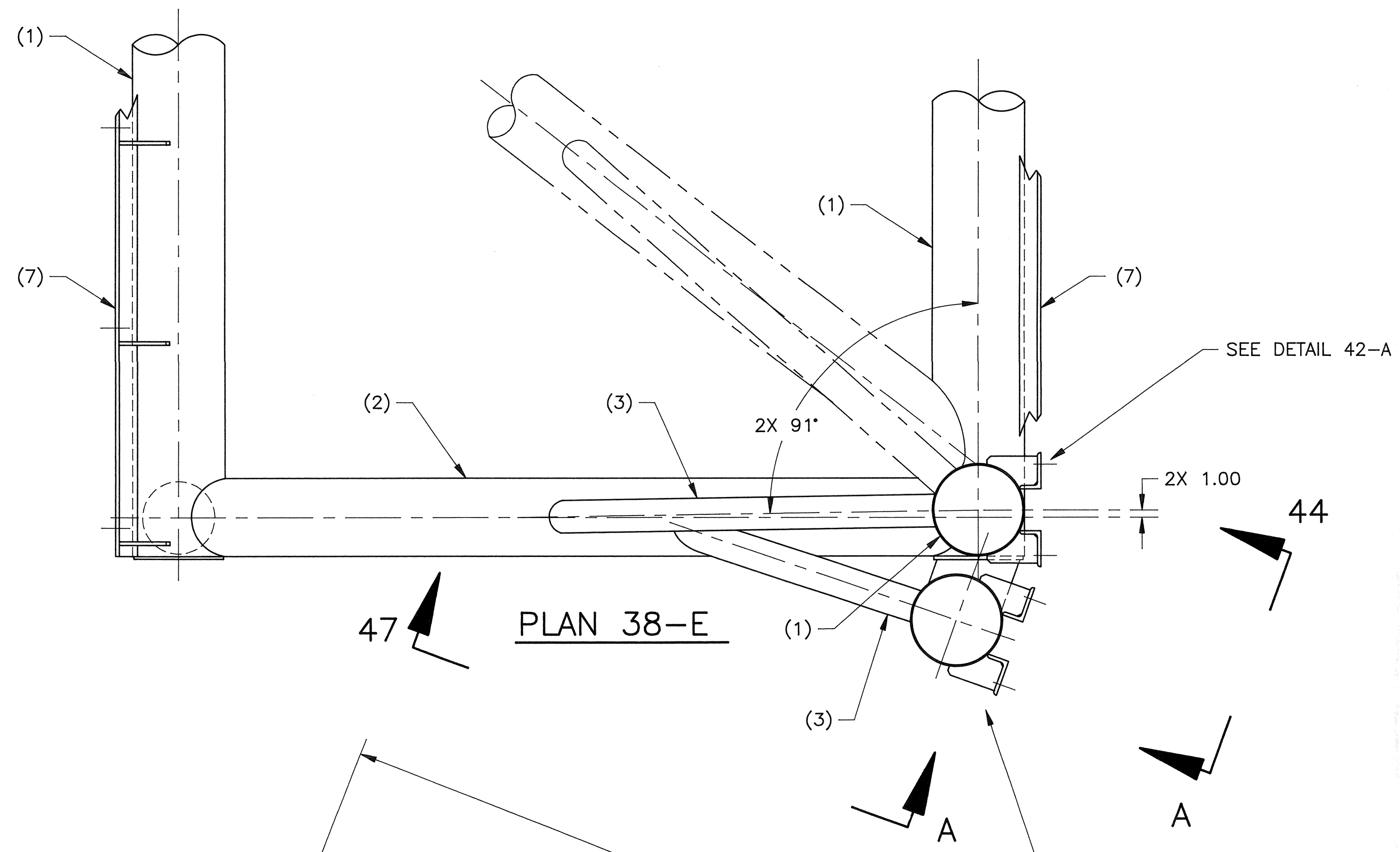
PARTS LIST

Do not distribute to DTIC or other data



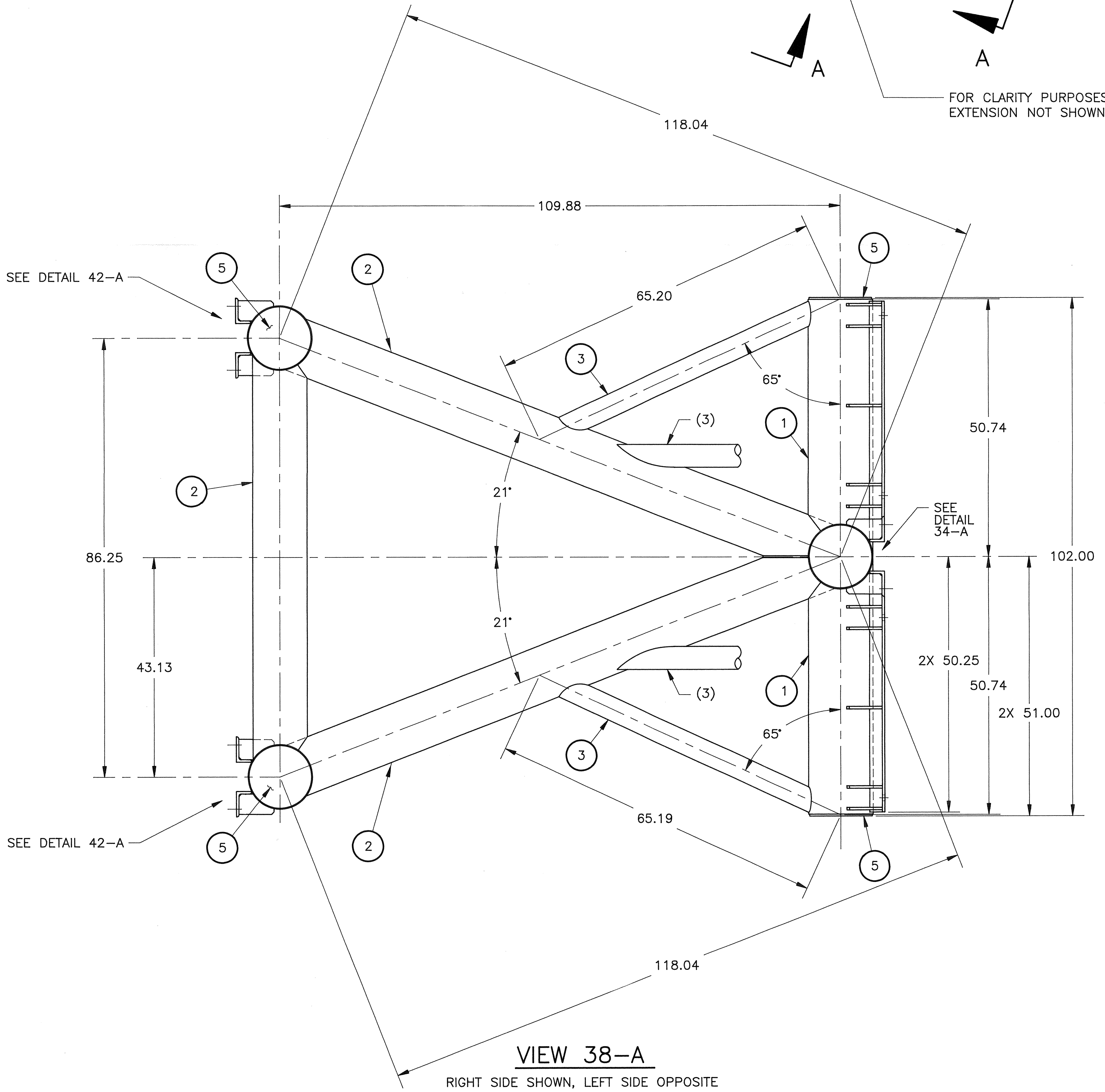
40 39 38 37 36 35 34 33

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE



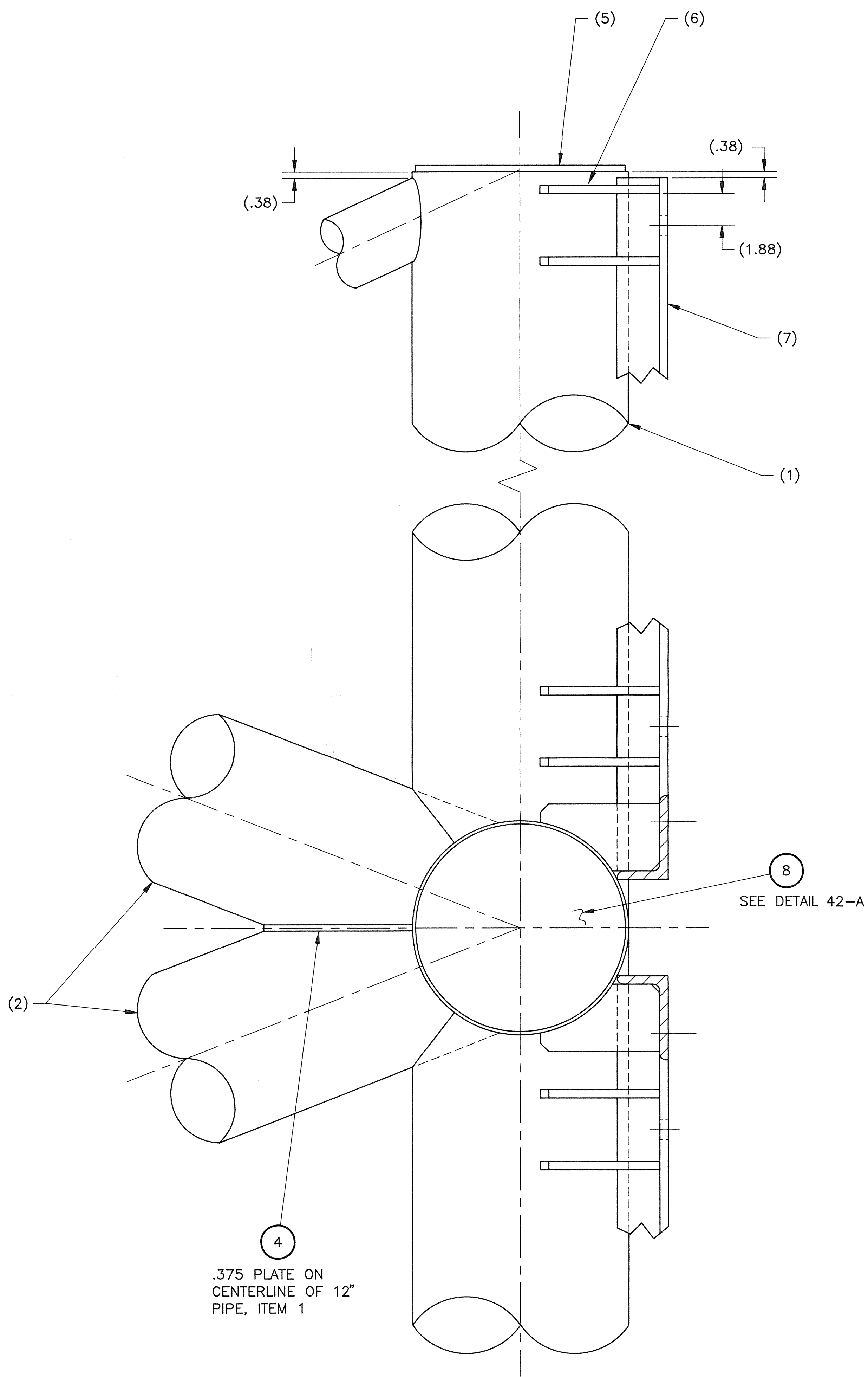
PLAN 38-E

FOR CLARITY PURPOSES,
EXTENSION NOT SHOWN IN VIEW 38-A,



VIEW 38-A

RIGHT SIDE SHOWN, LEFT SIDE OPPOSITE



DETAIL 34-A

SCALE: 3" = 1'-0

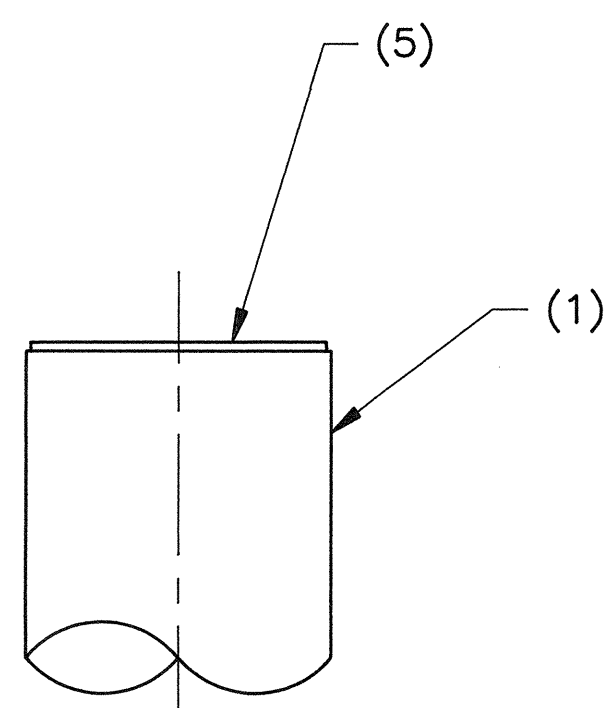
SIZE	CAGE CODE	DRAWING NUMBER
F	60755	0114325
SCALE 1"=1'-0		SHEET 5 OF 12

114325-5
94-1-25 -15/15

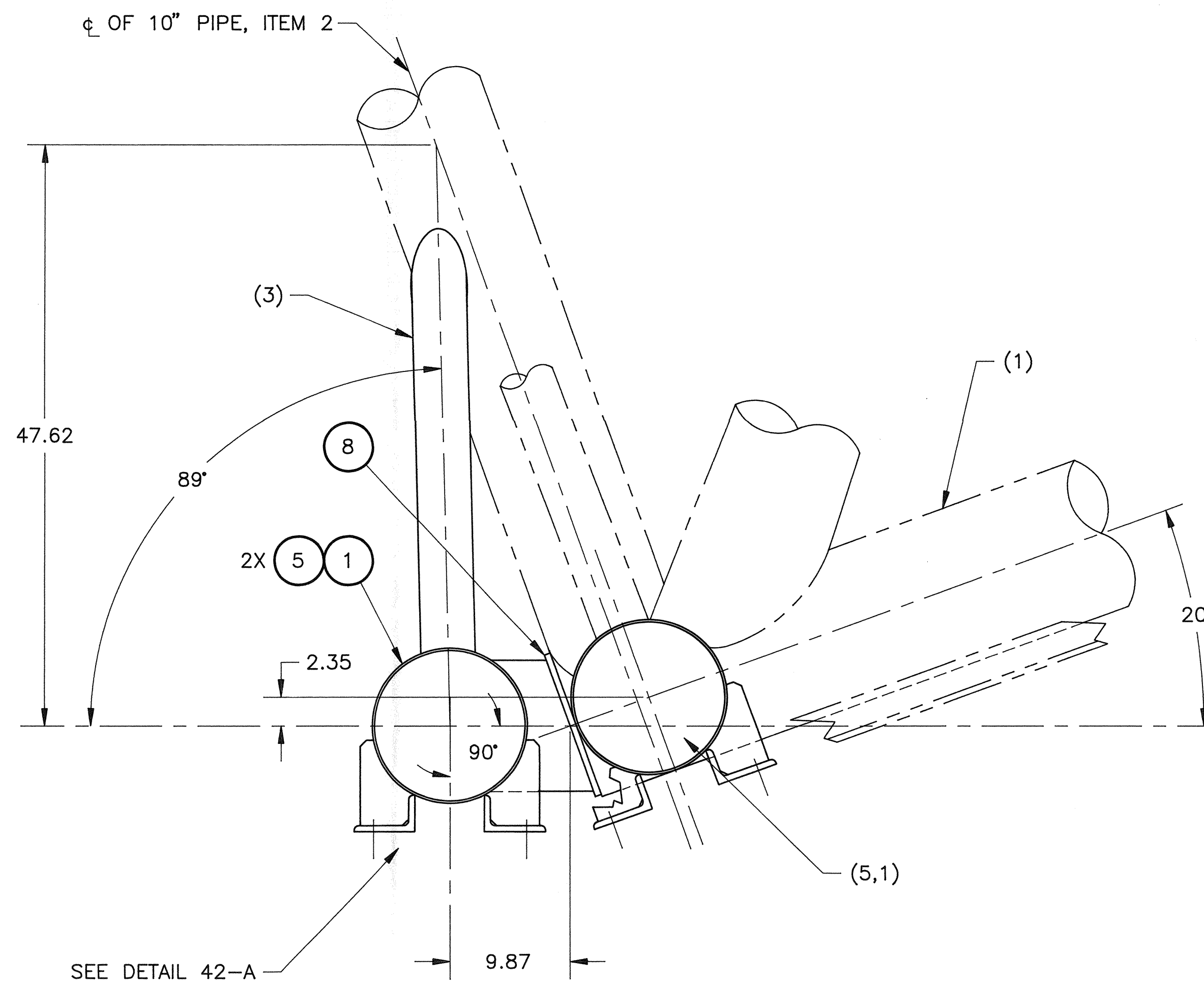
33

DWG NO. 0114325
SHEET 5

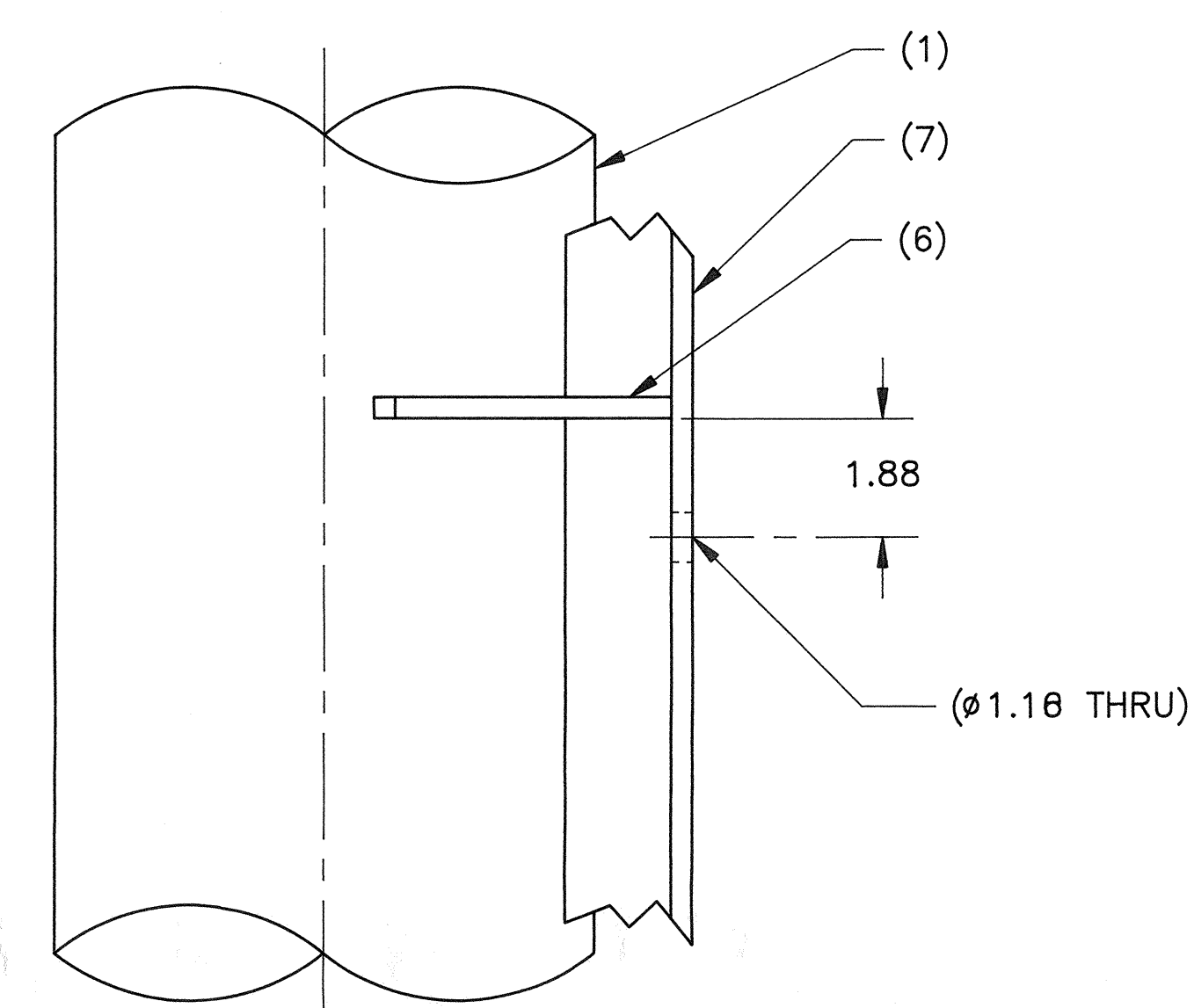
REVISIONS			
ZONE/LTR	DESCRIPTION	DATE	APPROVED



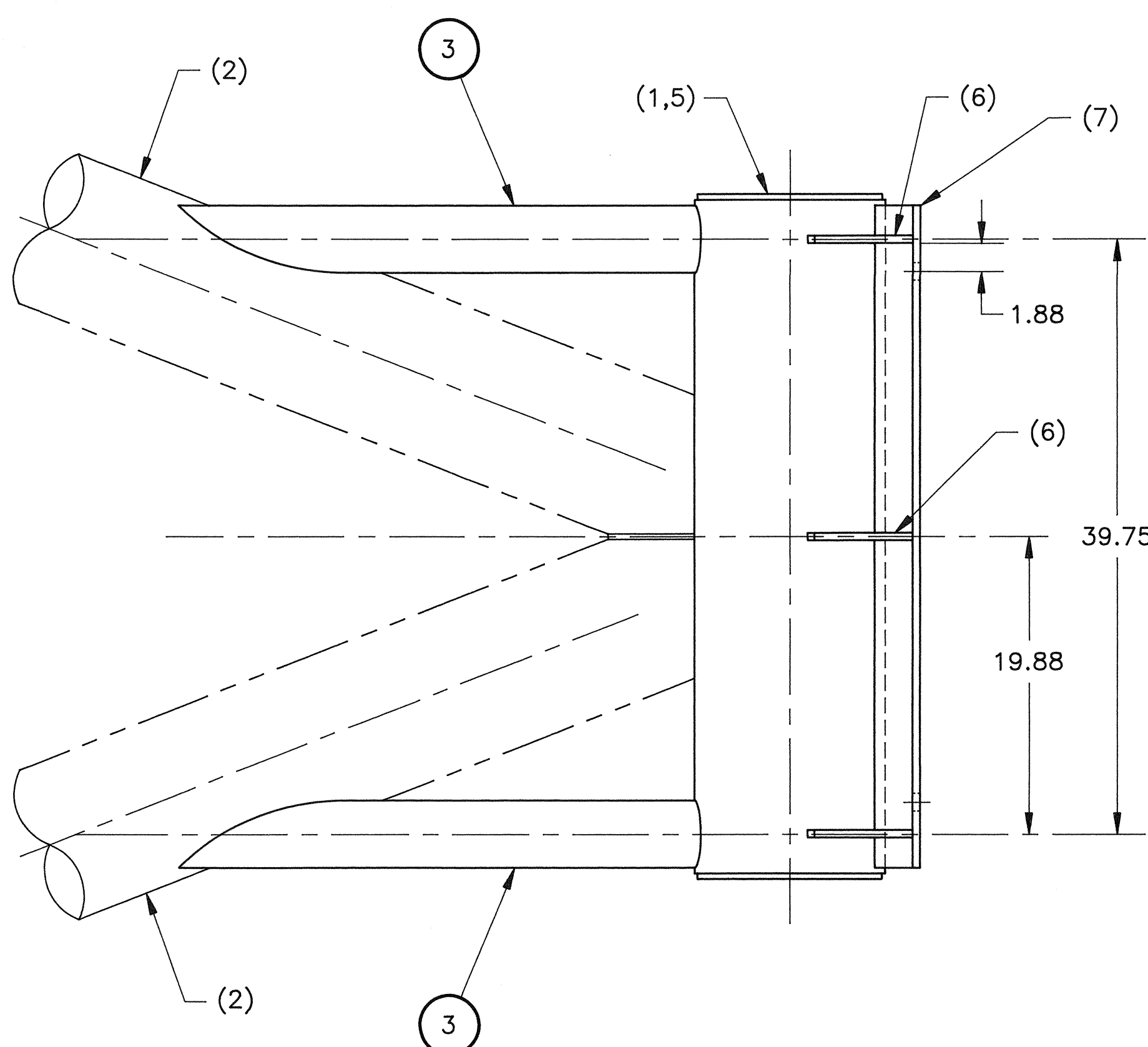
DETAIL 47-E
TYPICAL END CAP ARRANGEMENT



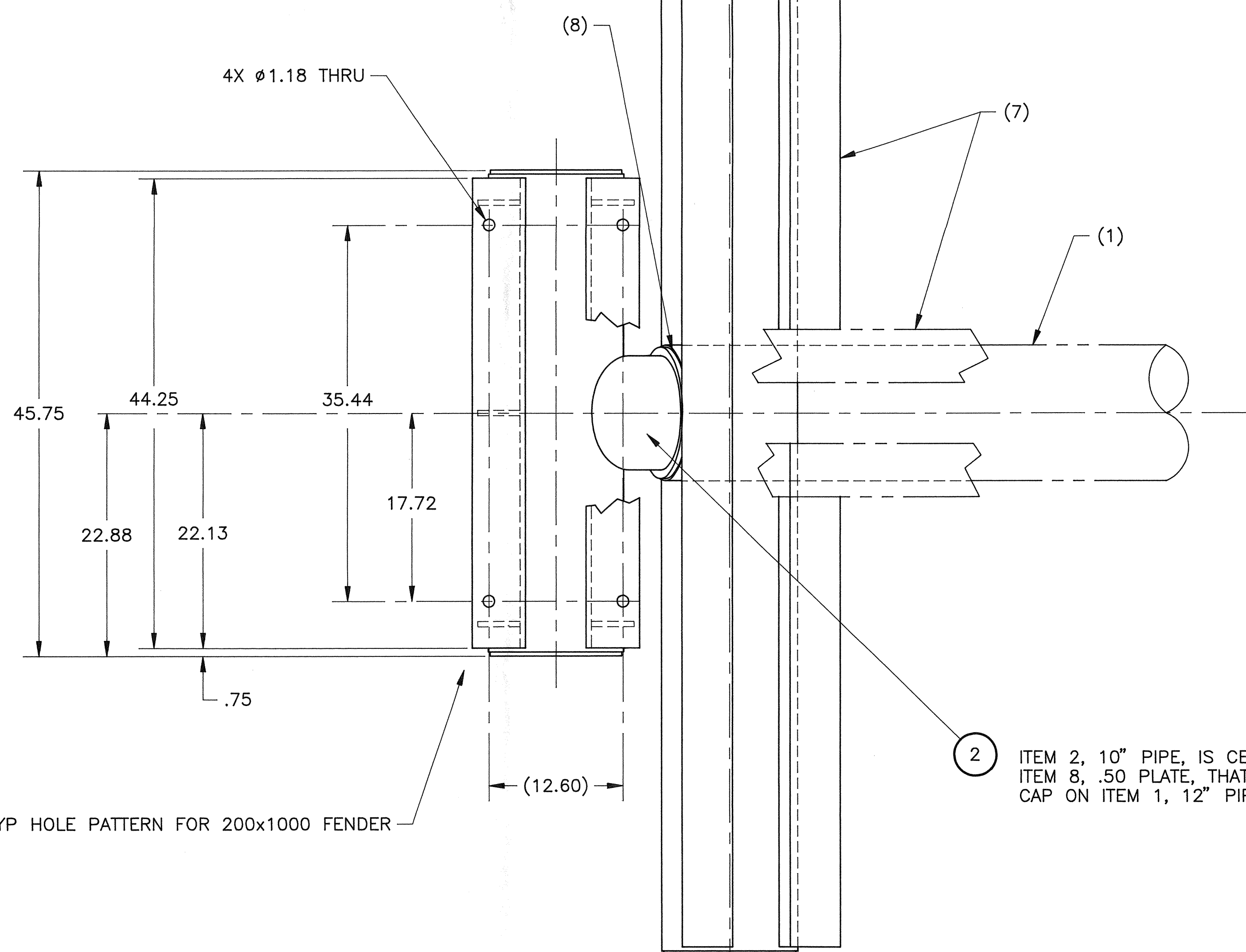
PLAN 44-E



PLAN 42-C
SCALE: 3"=1'-0"
TYP PLAN VIEW OF DETAIL 42-A
TYP LOCATION OF GUSSET



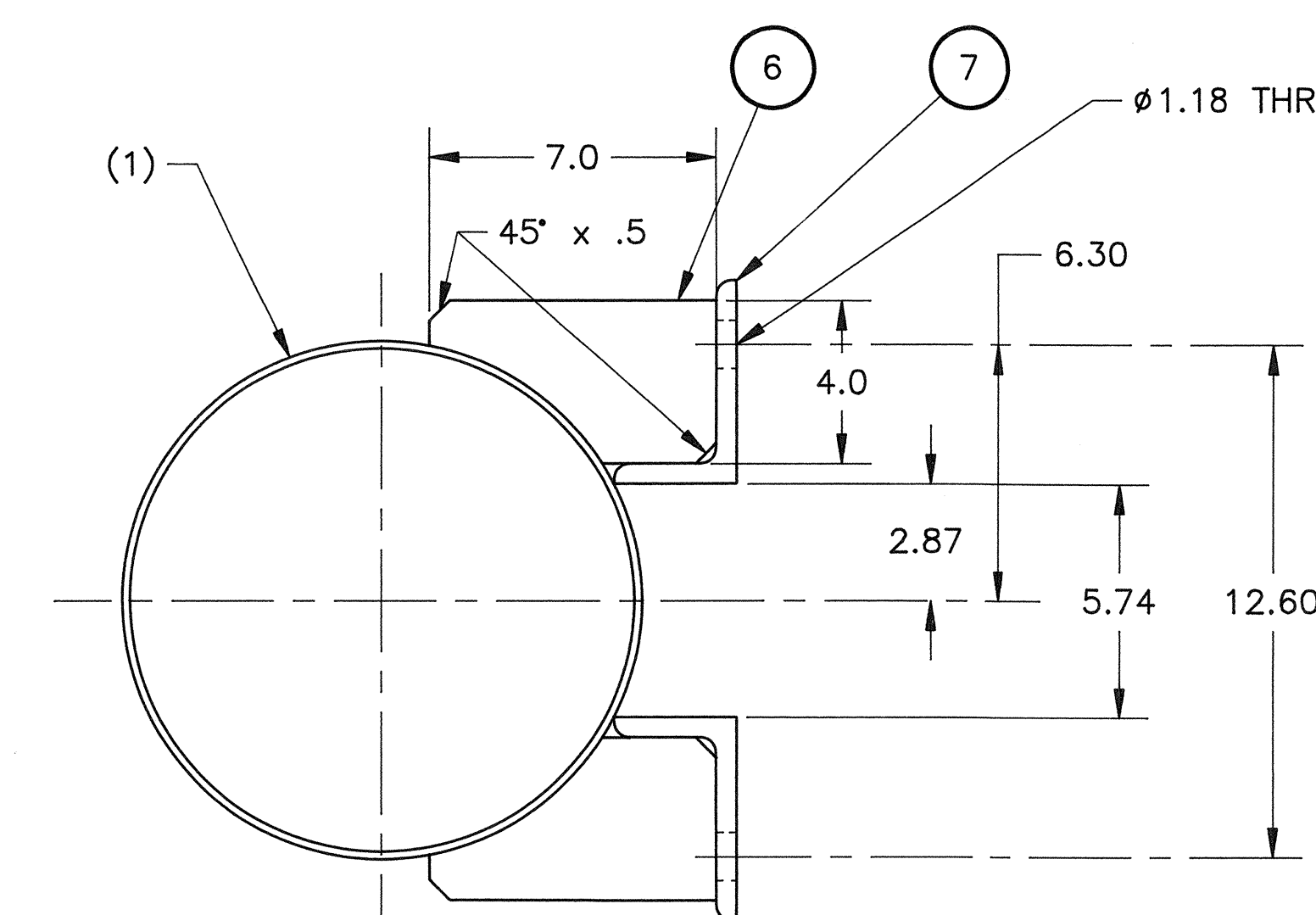
VIEW 47-A
RIGHT SIDE SHOWN, LEFT SIDE OPPOSITE



TYP HOLE PATTERN FOR 200x1000 FENDER

ITEM 2, 10" PIPE, IS CENTERED ON
ITEM 8, .50 PLATE, THAT IS THE END
CAP ON ITEM 1, 12" PIPE

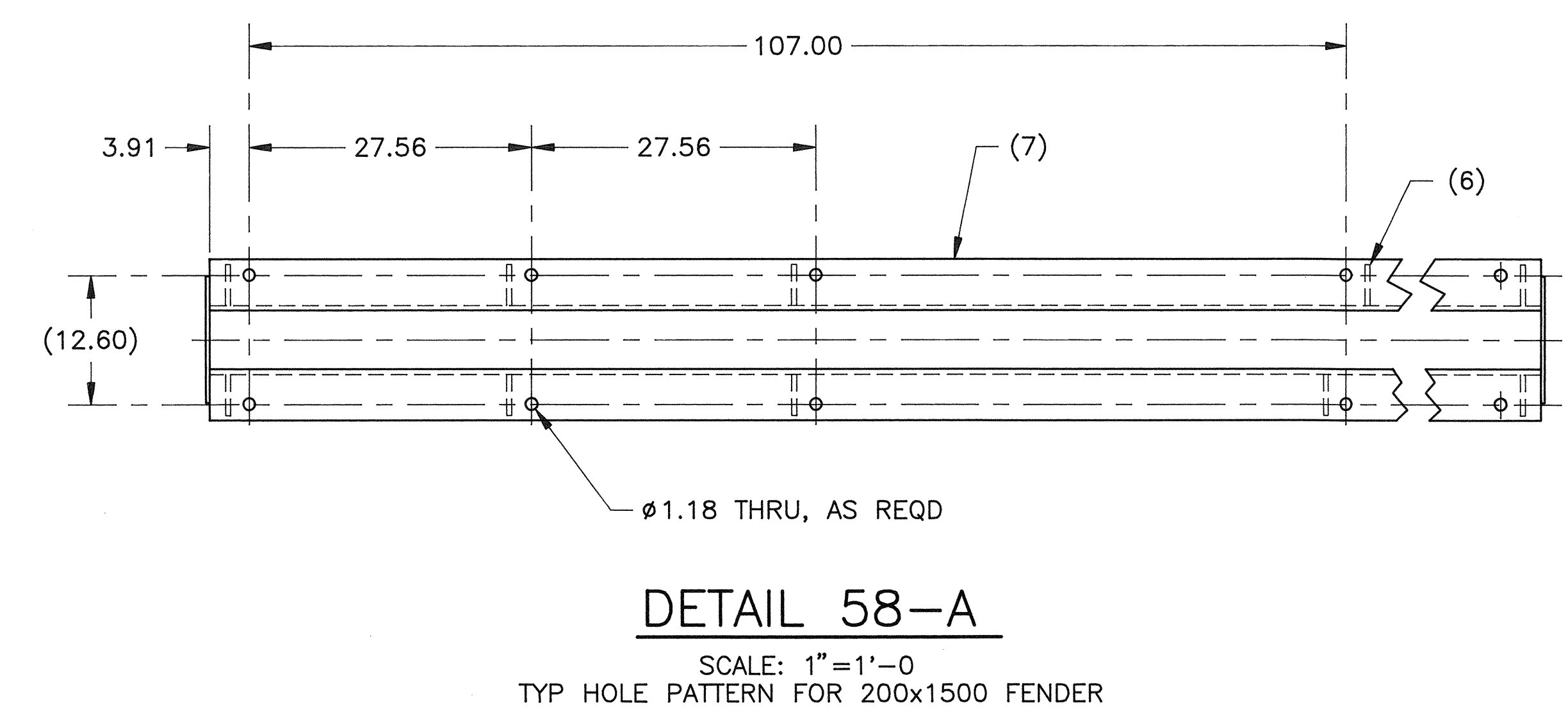
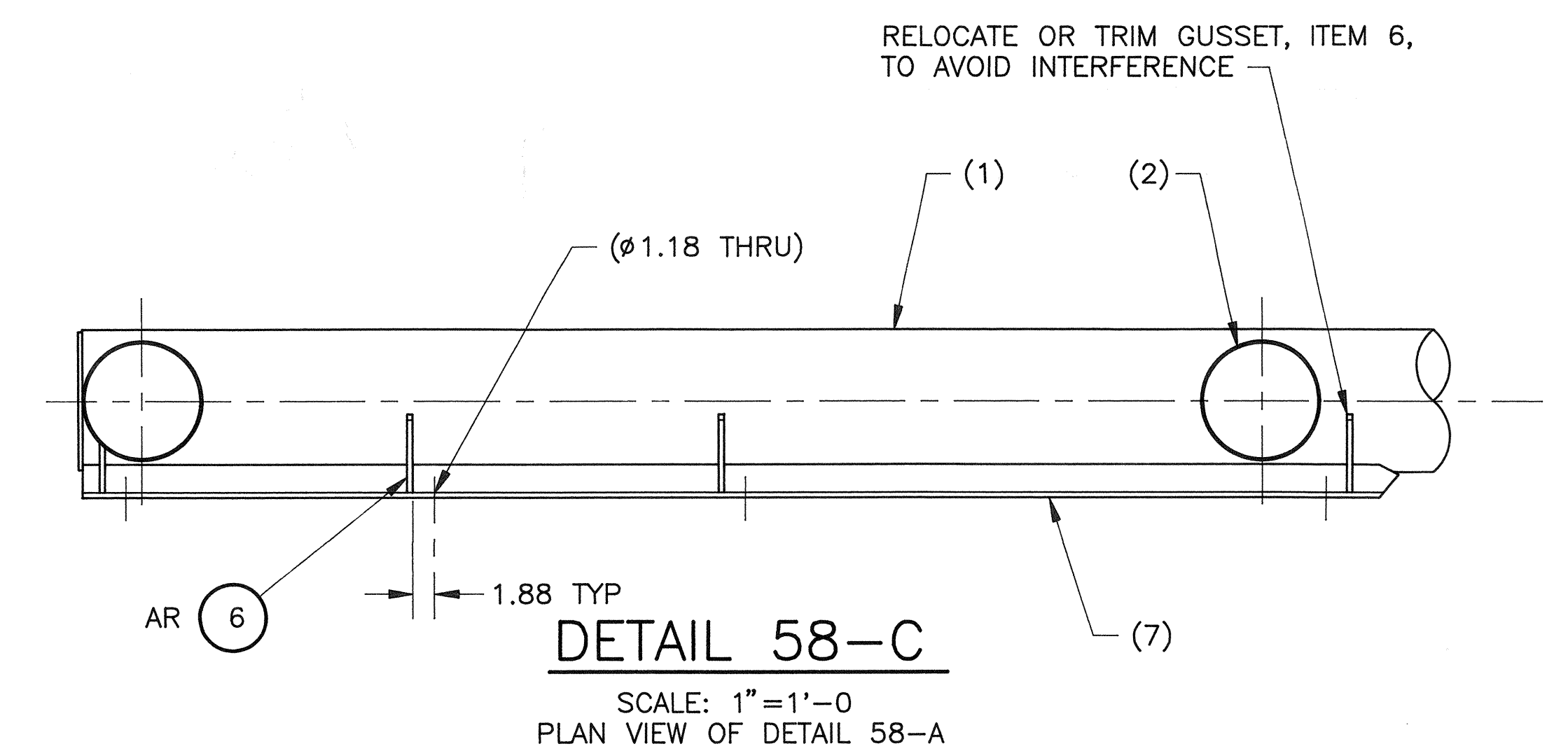
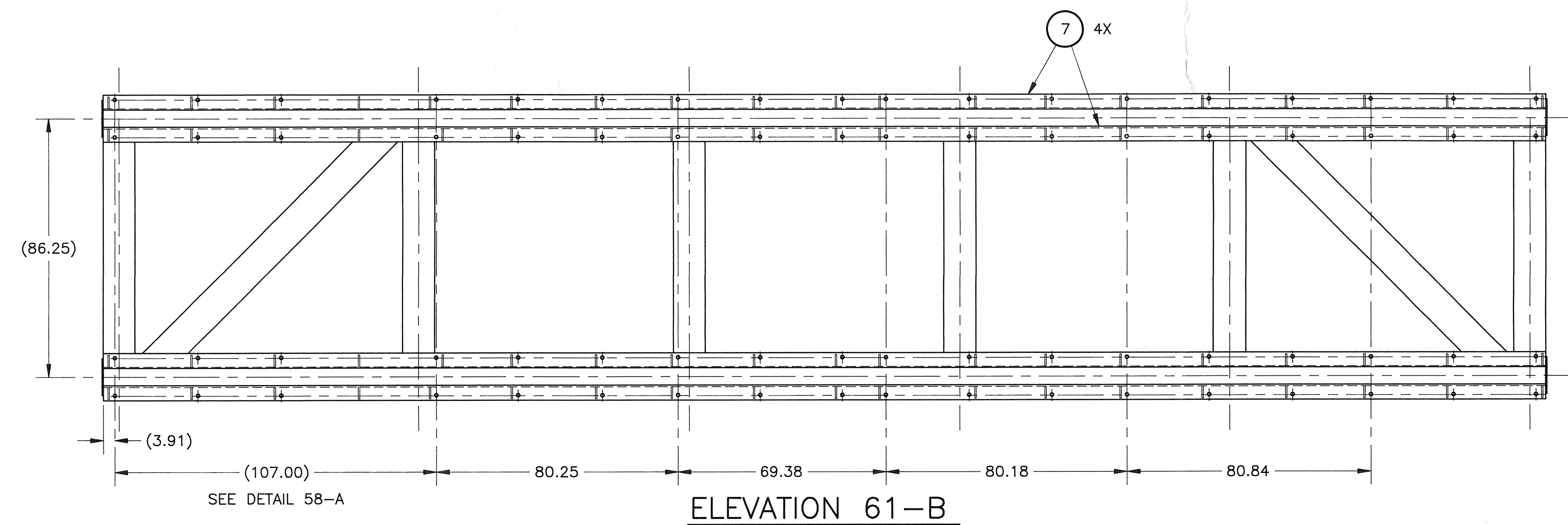
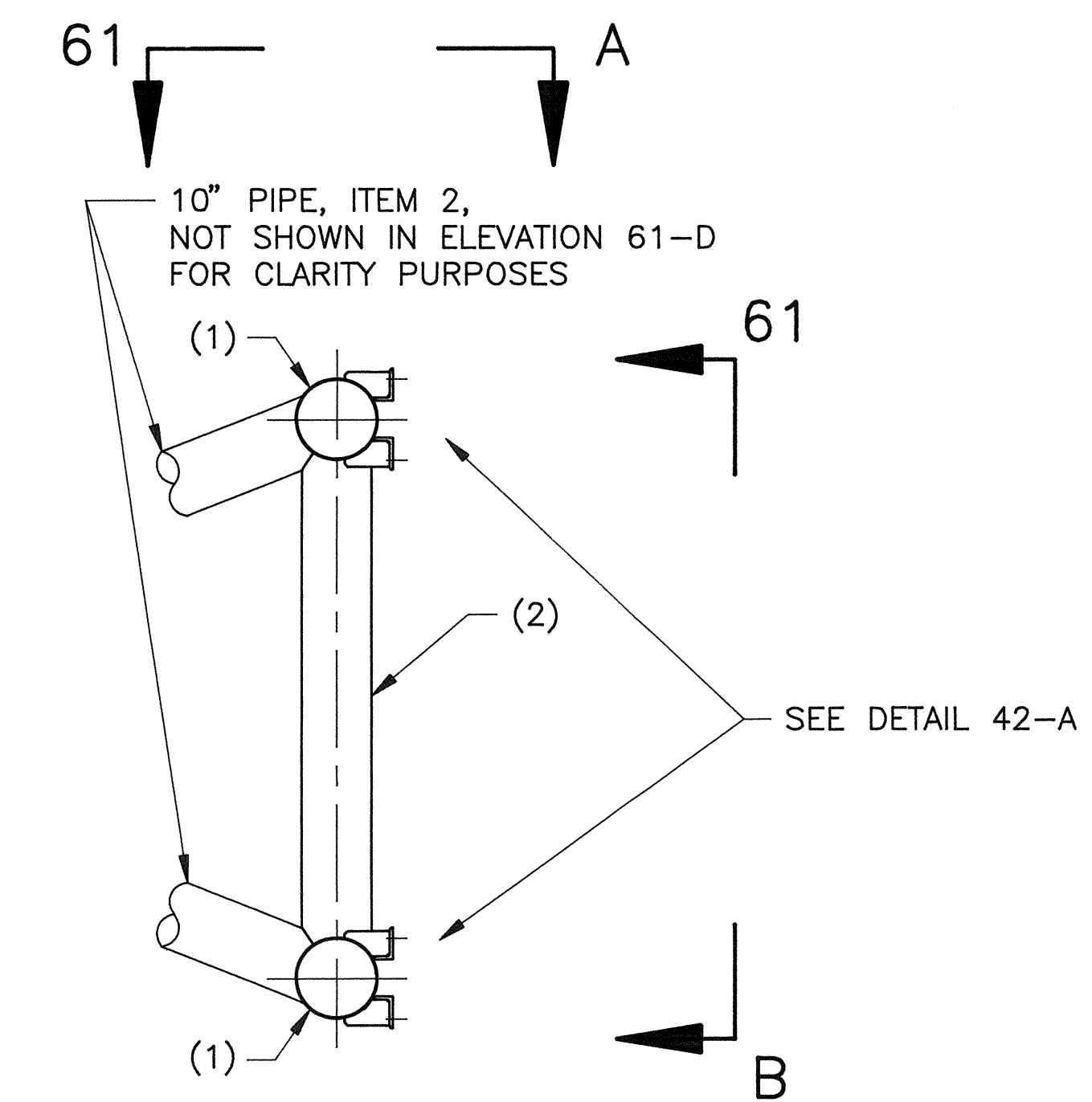
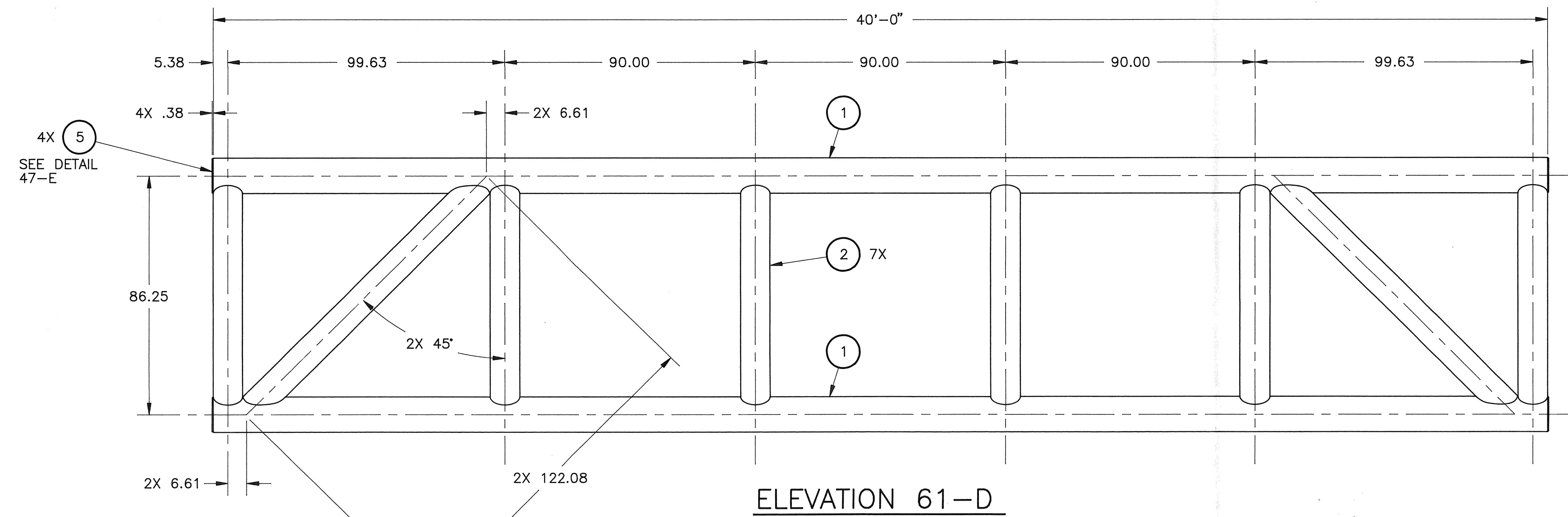
VIEW 44-A



DETAIL 42-A
SCALE: 3"=1'-0"
TYPICAL GUSSET PLATE & ANGLE ARRANGEMENT

SIZE	CAGE CODE	DRAWING NUMBER
F	60755	0114325
SCALE 1.5"=1'-0"		SHEET 6 OF 12

114325-6
94/1/25-14:06





ELEVATION VIEW 69-B

Technical drawing of Detail 67-A, showing two parallel horizontal bars. The top bar has a total length of 122.30. The distance from the left end to the first hole is 4.10. The distance between the first and second holes is 28.54. The distance between the second and third holes is 28.54. The distance between the third and fourth holes is 28.54. The distance between the fourth and fifth holes is 28.54. The distance from the fifth hole to the right end is 28.54. The bottom bar has a total length of 122.30. The distance from the left end to the first hole is 4.10. The distance between the first and second holes is 28.54. The distance between the second and third holes is 28.54. The distance between the third and fourth holes is 28.54. The distance between the fourth and fifth holes is 28.54. The distance from the fifth hole to the right end is 28.54. The drawing includes a table with the following information:

SIZE	CAGE CODE	DRAWING NUMBER
Ø 1.18 THRU, AS REQD		

DETAIL 67-A

DETAIL 67-A

Technical drawing of a vertical assembly, likely a component of a medical device. The drawing shows a side view of a long, narrow rectangular body with a circular feature at the bottom. The drawing includes the following dimensions and callouts:

- (1.88)**: Dimension indicating the thickness of the top flange.
- (6)**: Callout pointing to the top flange.
- (1)**: Callout pointing to the main vertical body.
- (Ø 1.18 THRU)**: Dimension indicating the diameter of a hole passing through the main body.
- (7)**: Callout pointing to the internal structure of the main body.
- (26.6)**: Dimension indicating the total height of the main vertical body.

VIEW 65-C

SIZE	CAGE CODE	DRAWING NUMBER	
F	60755	0114325	
SCALE 1/2"=1'-0"			SHEET 9 OF 12

96

95

94

93

92

91

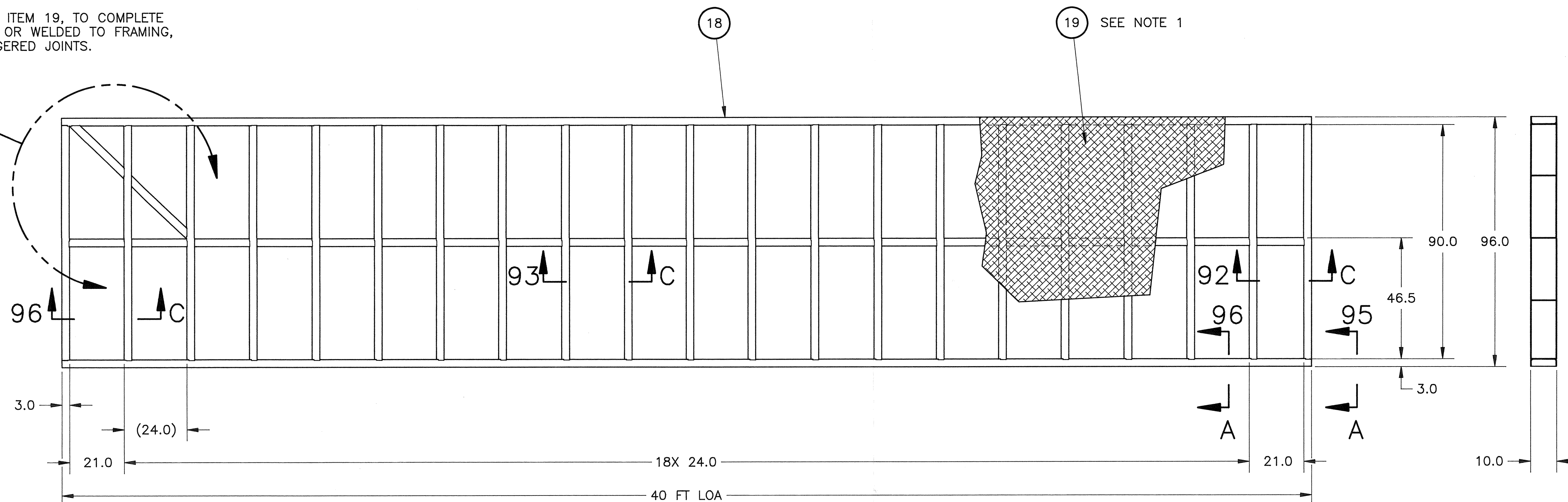
90

89

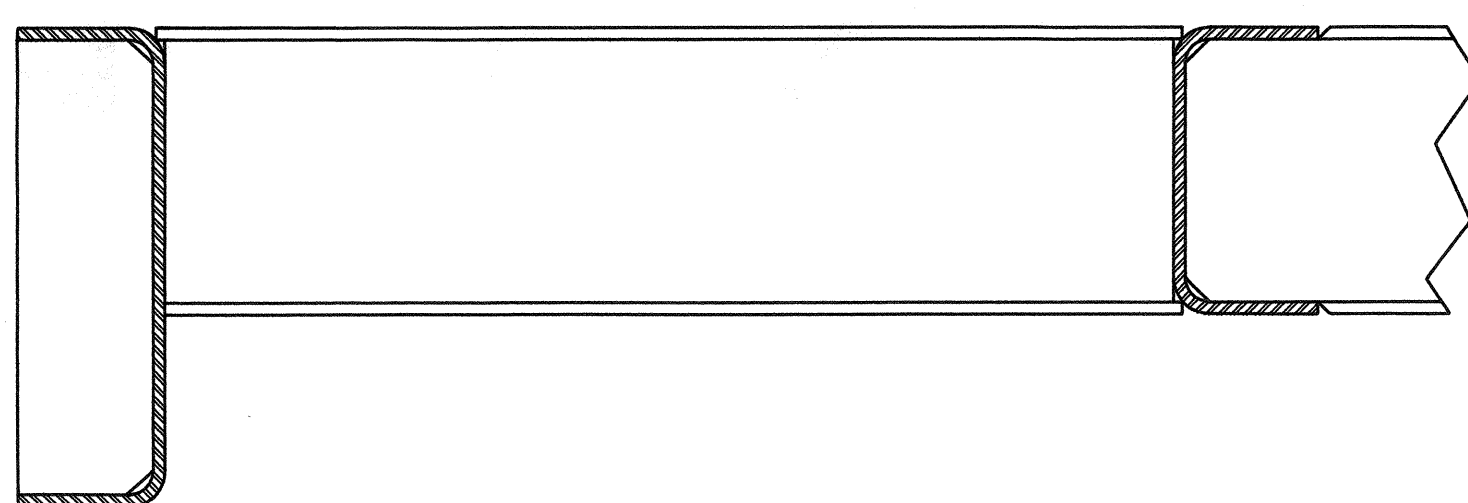
NOTES:
1. USE EXISTING MATERIAL, DIAMOND PLATING, ITEM 19, TO COMPLETE DECK ASSEMBLY. PLATING TO BE BOLTED OR WELDED TO FRAMING, ITEM 18, FOUR FOOT WIDTHS TO BE STAGGERED JOINTS.

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE

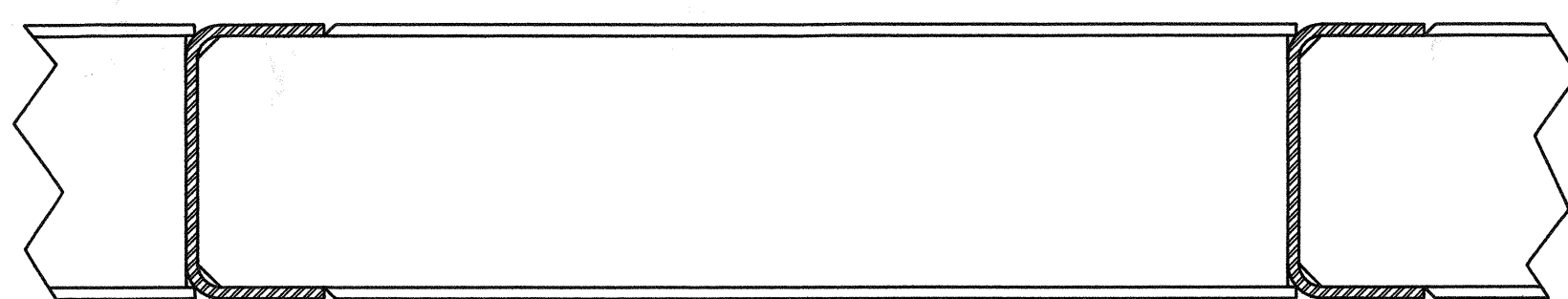
SEE DETAIL 90-A



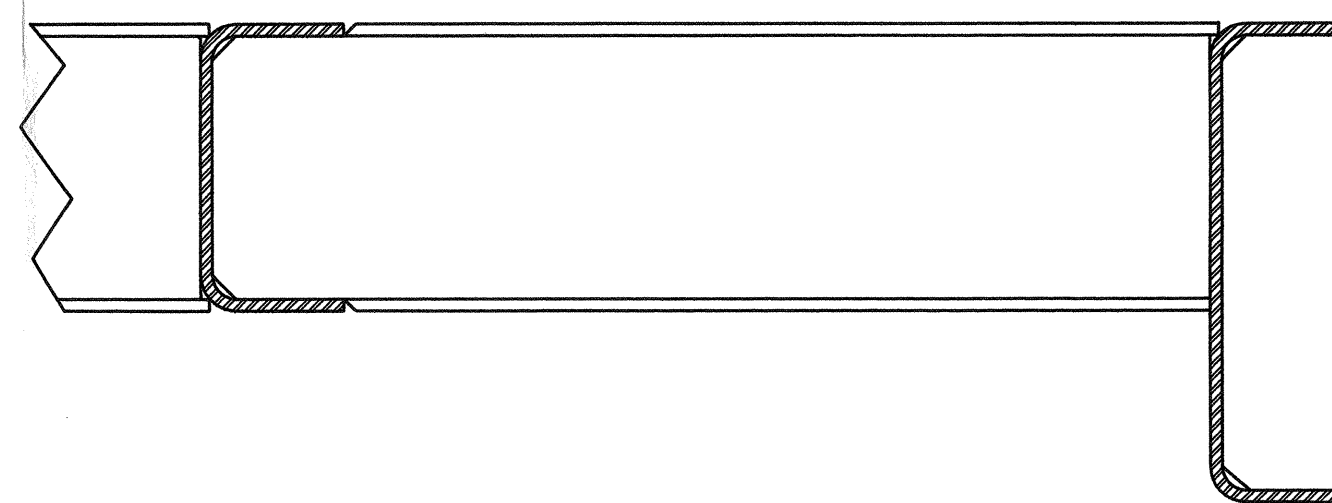
DECK FRAMING DETAIL 93-D
.25 THK PLATE



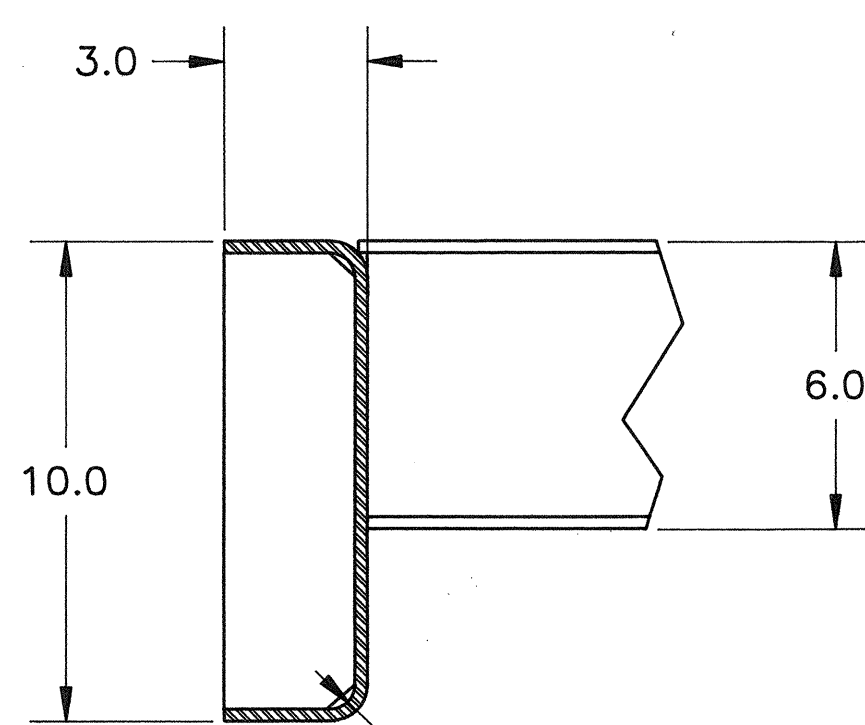
SECTION 96-C
SCALE: 3"=1'-0"



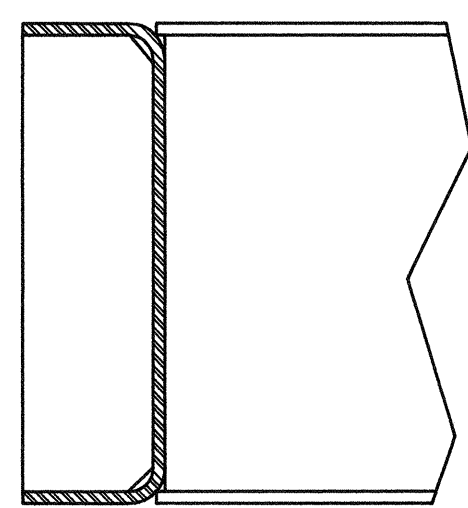
SECTION 93-C
SCALE: 3"=1'-0"



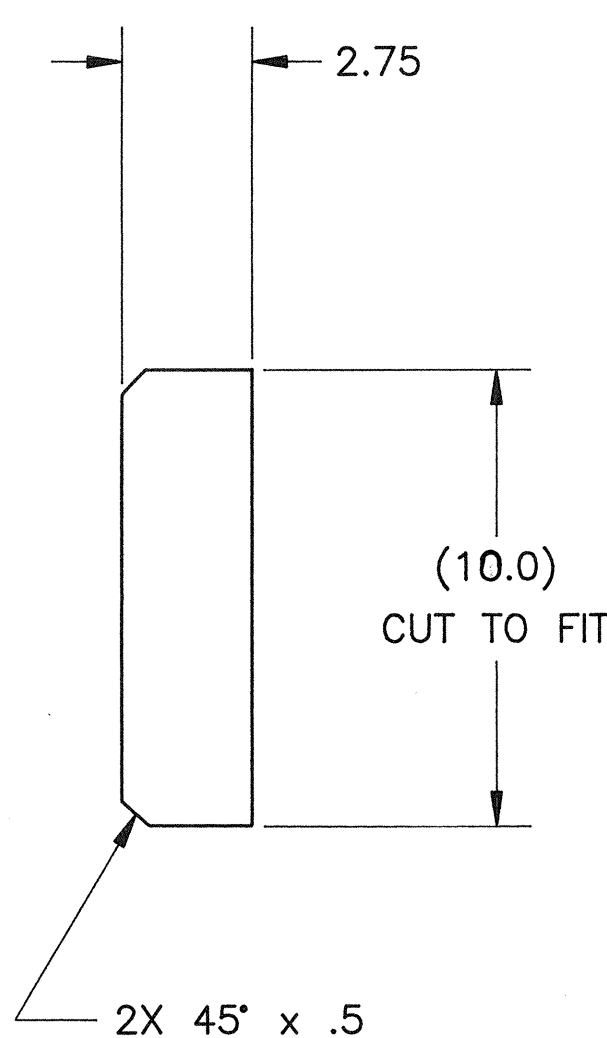
SECTION 92-C
SCALE: 3"=1'-0"



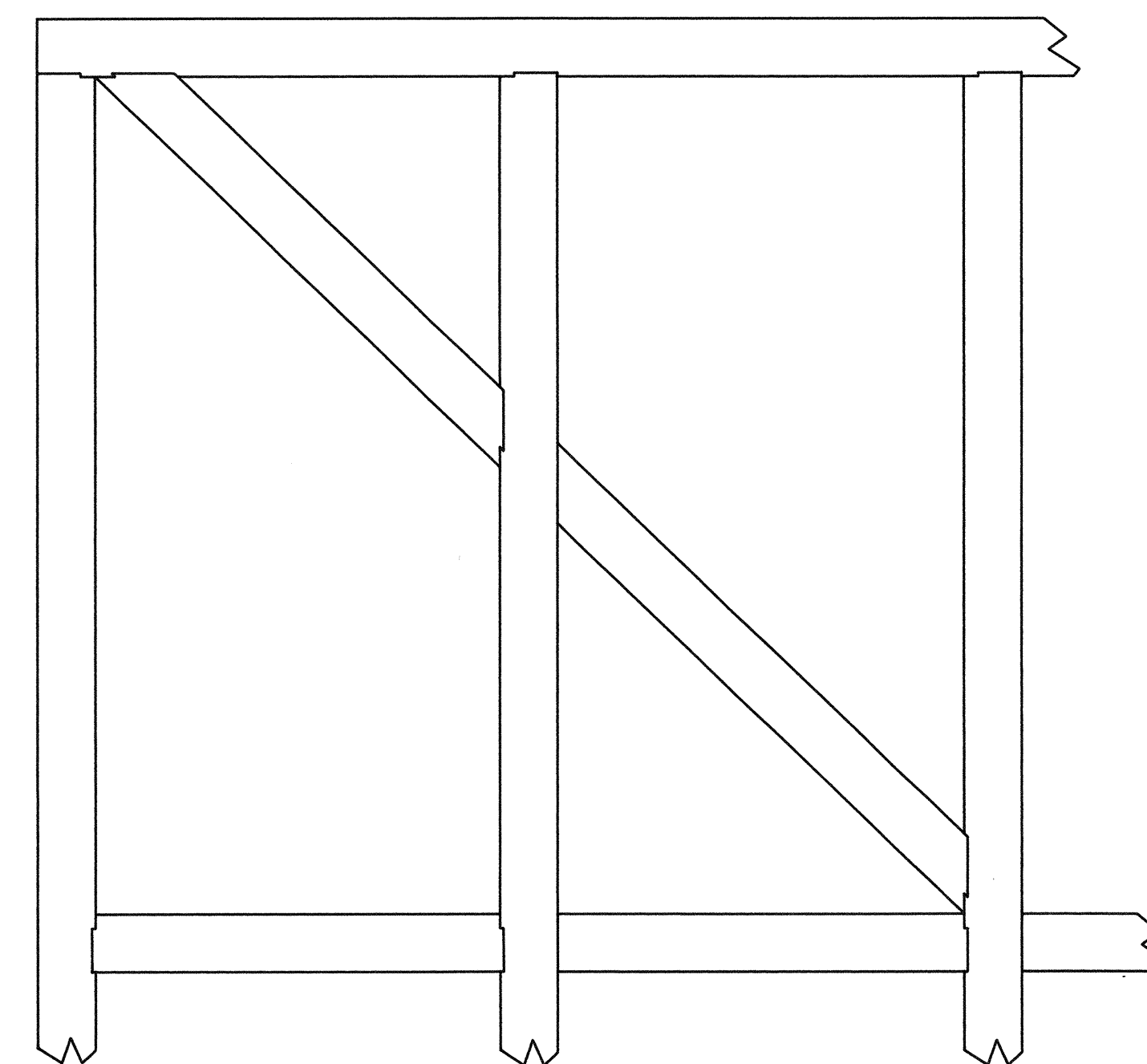
SECTION 96-A
SCALE: 3"=1'-0"



DETAIL 95-A
SCALE: 3"=1'-0"



DETAIL 93-A
SCALE: 3"=1'-0"
TYP GUSSET DETAIL
.25 THK PLATE



DETAIL 90-A
SCALE: 1 1/2"=1'-0"
TYP WELD JOINT DETAIL

SIZE	CAGE CODE	DRAWING NUMBER
F	60755	0114325
SCALE 1/2"=1'-0"		SHEET 12 OF 12

14325-12
94/1/24-12:00

89

DWG NO. 0114325
SHEET 12