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lement L. Knowles Cigar Manufacturer

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longer king in Key West. city declined and the cigar was no of cigarettes and labor troubles the in 1890's with a final peak industry peaked about 1890, the manufacture of cigars by handmade cigar business parallels boom in handmade cigars in this machine-made cigars, the popularity 1911. With the Clement rise Knowles. and fall of the introduction The cigar

booming cigar business. His parents were Clement Edward Northend, on Long Island, Bahamas. 1864 at the old Loyalist plantation, Key West, Florida and entered the Knowles. Knowles Clement Knowles, one of eight was born February 22, Clement immigrated to and Julia Rahming

On August 22, daughter, Ruth. Elizabeth Curry and they had a with his brothers Austin and Allen. was listed as a cigar maker along the City Directory for that year he Francis street with his parents. In In 1893 Clement lived at 608

West Havana Cigars since 1892. His factory was No. 203 at 642 Front a manufacturer of fine Key (Continued on page 14)

In 1901 he advertised that he 1902 he married



Clement L. Knowles and Elizabeth Curry on their wedding day, August 22, 1902. Photo credit: The Author.