



the hallicrafters co.

MANUFACTURERS OF ELECTRONIC EQUIPMENT, CHICAGO 24, U. S. A.

TUBES AND FUNCTIONS

6DC6 RF Amplifier 6BA7 First Mixer 12AT7 Crystal Oscillator 6DC6 First IF Amplifier (6 MC to 6.5 MC) 6BA7 Second Mixer 6CB6 Variable Frequency Oscillator (VFO) (Linear)	6DC6 Second IF Amplifier (1005 KC) 6BA8 Third Mixer 12AT7 SSB Switching Oscillator 6DC6 Third IF Amplifier (50.75 KC) 6BY6 Product Detector 6BJ7 AM Detector, Second AVC Rectifier, AM ANL	12AX7 BFO, First Audio Amplifier 6AQ5 Audio Output 6AU6 100-KC Crystal Calibrator 6AU6 "S" Meter Amplifier 6AU6 First Loop AVC Amplifier OA2 Voltage Regulator Five Silicon Diodes
---	---	---

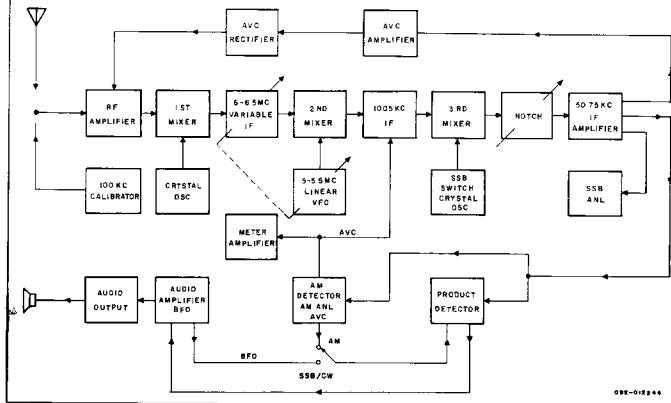


Figure 1. Block Diagram of Receiver.

TECHNICAL SPECIFICATIONS

FREQUENCY COVERAGE

WWV	9.6 MC to 10.1 MC (Not Calibrated).
80-Meter Band	3.5 MC to 4.0 MC.
40-Meter Band	7.0 MC to 7.5 MC.
20-Meter Band	14.0 MC to 14.5 MC.
15-Meter Band	21.0 MC to 21.5 MC.
10-Meter Band	28.0 MC to 28.5 MC.
10-Meter Band	28.5 MC to 29.0 MC.
10-Meter Band	29.0 MC to 29.5 MC.
10-Meter Band	29.5 MC to 30.0 MC.

TECHNICAL SPECIFICATIONS (CONT.)

IF FREQUENCIES	6.505 MC to 6.005 MC (Variable), 1005 KC, and 50.75 KC.
RECEPTION	AM, CW, and Single Sideband (SSB).
SENSITIVITY-AM	Less than 1 microvolt for a 10-DB signal-to-noise ratio (30% modulation).
SENSITIVITY-SSB/CW	Less than 1/2 microvolt.
SELECTIVITY	Variable in five steps providing 0.5, 1, 2, 3, and 5 KC bandwidth at 6 DB down.
STABILITY	Better than 300 cycles after a 15-minute warmup.
CALIBRATION ACCURACY	Better than 1000 cycles between 100-KC calibration points after indexing.
IF REJECTION	More than 1000X (60 DB) down.
IN-BAND TWEETS	Less than 1 microvolt equivalent.
POWER GAIN	Less than 1 microvolt (30% modulation) for 0.5 watt audio output.
AUDIO POWER OUTPUT	1.5 watts with distortion less than 10%.
AVC FIGURE OF MERIT	More than 60 DB.
POWER SOURCE	105 volts to 125 volts, 50/60 cycles.
POWER CONSUMPTION	85 watts.
NUMBER OF TUBES	18 (including voltage regulator), plus 5 silicon diodes.
SPEAKER OUTPUT	3.2 ohms and 500 ohms, rear-mounted, three-contact, screw-type terminal strip.
HEADPHONE OUTPUT	50 ohms to 2000 ohms; panel mounted phone jack accepts standard 1/4-inch phone plug.
ANTENNA INPUT	50 ohms to 70 ohms unbalanced; rear chassis mounted SO-239 receptacle accepts Amphenol type 83-ISP coaxial connector.
AUXILIARY CONTROL SOCKET	Rear chassis mounted octal socket accepts standard 8-pin octal plug (supplied).
DIMENSIONS (overall)	16 inches wide, 10-1/2 inches high, and 16 inches deep.
SHIPPING WEIGHT	47 pounds.
NET WEIGHT	44 pounds.



Figure 2. View of Model SX-115 Receiver.

SECTION I

GENERAL DESCRIPTION

1-1. INTRODUCTION.

The Model SX-115 is a triple-conversion, heterodyne-type communications receiver having the following features:

A high order of mechanical and electrical stability.

Accurate frequency readout.

Linear tuning.

1-KC calibration marks on all bands.

Constant tuning rate.

Transmitter-type VFO with differential temperature compensation.

Back-lash free, gear-driven tuning mechanism.

Crystal-controlled first and third conversion oscillators.

Less than 1/2 microvolt sensitivity on SSB and CW.

Excellent spurious and image rejection.

Selectable sidebands.

Selectivity variable in five steps from 500 CPS to 5 KC.

Amplified, dual-loop AVC with fast attack and slow release.

Product detector for SSB/CW; envelope detector for AM.

IF-type noise limiter for SSB/CW; automatic threshold series type for AM.

Band gain equalization.

Audio inverse feedback.

Reduced weight through the use of aluminum panel and chassis construction.

Built-in, 100-KC crystal calibrator.

Heating element for reduced warmup drift.

SECTION II

INSTALLATION

2-1. UNPACKING.

After unpacking the receiver, examine it closely for damage which may have occurred in transit. Should any sign of damage be apparent, file a claim immediately with the carrier stating the extent of damage. Carefully check all shipping labels and tags for instructions before removing or destroying them.

2-2. LOCATION.

The receiver may be placed in any location that will permit free air circulation through the ventilation holes and openings in the cabinet. Avoid excessively warm locations such as those near radiators and heating vents. Also avoid direct blasts of air from circulating fans, etc. Do not place speakers or any other objects that will impair natural ventilation on the cabinet cover.

2-3. ANTENNAS.

The Model SX-115 uses a special bandpass type circuit designed for an unbalanced 50-ohm to 70-ohm input. Any of the popular dipole or beam antennas using 50-ohm to 70-ohm coaxial transmission line will suffice. It should be remembered, however, that these antennas will only give optimum results over a limited frequency range. Generally speaking, the same rules that apply to transmitting antennas will hold true for receiving antennas. For further information on this subject, refer to the "Radio Amateur's Handbook" or the "A.R.R.L. Antenna Book", both published by the American Radio Relay League, West Hartford, Connecticut, U.S.A.

IMPORTANT

Some form of lightning protection should be provided which will comply with local code requirements.

2-4. GROUNDS.

All station equipment should be bonded together with heavy copper wire or braid and connected to a cold water pipe or earth ground. An external chassis ground terminal is provided on the rear of the Model SX-115 for this purpose.

2-5. POWER SOURCE.

The SX-115 is designed to operate from a 105-volt to 125-volt, 50/60-cycle AC power source. Power consumption is 65 watts.

NOTE

If in doubt about your power source, contact your local power company prior to inserting the power cord into any power outlet. Plugging the power cord into the wrong source can cause extensive damage to the unit.

2-6. SPEAKER.

A three-contact terminal strip, marked "G", "3.2" and "500", is provided at the rear of the receiver for connecting an external speaker or line (see figure 3). Any permanent-magnet type speaker with a 3.2-ohm voice coil can be used by connecting the two leads from the speaker voice coil to the terminals marked "3.2" and "G". If it is desired to use a speaker with a voice coil impedance other than 3.2 ohms, a matching transformer should be employed to insure optimum performance. The transformer should be mounted on or near the speaker and should have a five-watt power rating, a 500-ohm primary impedance, and a secondary impedance to match that of the speaker voice coil. Connect the primary of the matching transformer to terminals "500" and "G" and the secondary to the speaker voice coil terminals.

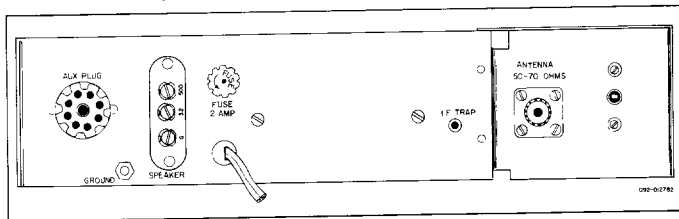


Figure 3. Rear View of Receiver.

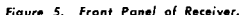
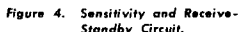
The Hallicrafters Model R47 speaker is designed for use with your receiver. The leads are connected to terminals "3.2" and "G".

The headphone jack marked PHONES is located on the front panel and is so wired that the 3.2-ohm speaker output is automatically disabled when the headphones are inserted. The headphone impedance is not critical, and any headphones ranging in impedance from 50 ohms to 2000 ohms will provide satisfactory performance.

The receiver may be disabled from a remote location by connecting a remote SPST switch or relay between pins 1 and 4 of the auxiliary socket at the rear of the chassis. To operate the receiver with the remote switch, the RECEIVE-STANDBY switch on the front panel must be left in the STANDBY position. See figure 4.

One-half of the RECEIVE-STANDBY switch connects terminals 2 and 5 of the auxiliary socket (chassis rear) when the switch is placed in the STANDBY position. This may be used to actuate a transmitter control relay or for other applications where the current does not exceed 1 ampere at 125 volts AC or DC. See figures 4 and 18.

The 50.75-KC IF output is available at pin 7 of the auxiliary socket (SO2). Any connection to this terminal should be made with the shortest possible length of low capacity cable and fed only into a high impedance input. Complete shielding is VERY important.



SECTION III

FUNCTION OF OPERATING CONTROLS

3-1. RF GAIN CONTROL.

The RF GAIN control varies the gain of the RF amplifier and the 1005-KC IF amplifier. Maximum sensitivity is obtained with the control set at "10" (fully clockwise). In this position, the tubes being controlled are operating at maximum gain with minimum cathode bias. As the control is rotated counterclockwise, the cathode bias is increased with a resultant decrease in gain.

To realize the full benefit of the excellent AVC characteristics of the Model SX-115 and to obtain accurate "S" meter readings, the RF GAIN control should be set at "10" (maximum sensitivity) for all conditions of normal operation.

3-2. BAND SELECTOR CONTROL.

The BAND SELECTOR control operates the bandswitch to place the proper crystal and coils into the circuit to cover the desired frequency range. The band covered by each position is indicated in the window directly above the control. This control also actuates the dial pointer so that the dial scale in use may be readily identified. Band gain equalization is automatically provided by this control.

3-3. ANTENNA TRIMMER.

The ANT. TRIM control operates a variable capacitor connected across the secondary of the antenna coil in use. Adjustment of this capacitor compensates for the loading effect of various types of antennas. This control is adjusted for maximum signal after the TUNING control is adjusted to the desired frequency. Once adjusted, the ANT. TRIM usually requires no further adjustment until the receiver is switched to another band.

3-4. AUDIO GAIN CONTROL.

The AUDIO GAIN control adjusts the audio output level at the speaker terminals and PHONES jack. Clockwise rotation increases the signal applied to the grid of the audio amplifier, thus increasing the audio output.

3-5. AVC-ANL SWITCH.

This is a four-position switch which provides AVC OFF, AVC ON, SSB noise limiting and AM noise limiting. In the AVC OFF position, AVC voltage is removed from all controlled

stages except the "S" meter amplifier. This allows the "S" meter to be used to indicate relative signal strength or as a tuning indicator. In the AVC ON position, both AVC loops are in operation to automatically control the receiver gain. In the SSB-ANL position, the AVC circuitry remains in operation and the SSB IF noise limiter is placed in operation. This position should be used on SSB if noise problems are encountered. It may be found desirable to use this position at all times for CW reception as it is quite effective in removing key clicks, etc. from CW signals. This position is not satisfactory for AM reception.

The AM-ANL position allows the AVC circuitry to remain in operation and also places the automatic threshold series noise limiter in operation. This position should be used, as noise conditions dictate, for AM reception. This position is not satisfactory for SSB or CW reception.

3-6. SELECTIVITY CONTROL.

The SELECTIVITY control is used to vary the IF selectivity of the receiver to suit receiving conditions. Five degrees of selectivity are available, ranging from 500 CPS for CW reception under crowded band conditions to 5 kilocycles for maximum fidelity of voice modulated signals where band conditions permit. The five selectivity positions are indicated on the SELECTIVITY control and indicate the 50.75-KC IF bandwidth at the 6-DB points.

NOTE

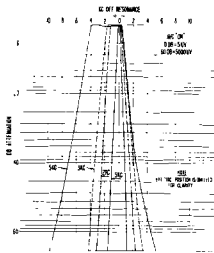
Unlike most receivers, the selectivity is improved in the AVC-ON position because of the selectivity characteristics of the front-end AVC loop. Figure 6 contains IF selectivity curves.

Recommended positions for various modes are:

CW	0.5 KC or 1 KC
SSB	2 KC or 3 KC
AM	3 KC or 5 KC

3-7. T-NOTCH FILTER.

The NOTCH control varies the notch frequency within the 50.75-KC IF passband and is very useful in attenuating or eliminating an undesirable heterodyne. Since the notch width is quite narrow, it follows that it is essentially a single frequency device and cannot attenuate more than one heterodyne if the heterodynes are separated by more than 500 cycles in frequency.



To illustrate how selectable sideband reception is accomplished, a numerical example is given. Consider an incoming signal at 7000 KC, modulated 1 KC. Since modulation of a carrier causes the generation of sideband frequencies numerically equal to the carrier frequency plus or minus the modulation frequency, the incoming signal consists of the carrier at 7000 KC, a lower sideband at 6999 KC, and an upper sideband at 7001 KC. See figure 8.

The incoming signal is first heterodyned with the output of the first conversion oscillator in the first mixer. The first conversion oscillator operates at a frequency higher than the incoming signal by an amount equal to the first IF frequency of 6,505 MC (variable IF). As a result of this, three new lower frequencies are produced in the output of the first mixer: the carrier at 6,505 MC, the lower sideband at 6,506 MC and the upper sideband at 6,504 MC. These signals are amplified by the 6,505 MC to 6,005 MC IF stage and then heterodyned with the output of the VFO (5.5 MC to 5.0 MC) in the second mixer. Three new lower frequencies are again produced in the output of this mixer stage: a center frequency of 1005 KC, a lower sideband of 1006 KC and an upper sideband of 1004 KC. These signals are amplified by the 1005-KC IF amplifier and fed to the third mixer where they are heterodyned with the output of either the 955-KC (lower sideband) or the 1055-KC (upper sideband) crystal controlled third conversion oscillator. When the FUNCTION switch is placed in LOWER position, three new lower frequencies are produced: the carrier frequency at 50 KC, the lower sideband at 51 KC and the upper sideband at 49 KC. By referring to figure 6, it can be seen that the lower sideband falls within the

IF passband and the upper sideband is rejected. When the FUNCTION switch is placed in UPPER position, the carrier frequency remains at 50 KC but the sidebands have been reversed in the heterodyning process. The upper sideband will now be 51 KC and falls within the IF passband while the lower sideband will appear at 49 KC and be rejected.

3-10. XTAL CAL. SWITCH.

The XTAL CAL. switch controls the operation of the built-in, 100-KC crystal calibrator. When the switch is placed at ON, the calibrator will provide marker signals at every 100-KC point on the dial.

NOTE

The XTAL CAL. switch should be turned to OFF immediately after dial calibration has been completed to avoid the possibility of generating spurious responses in the receiver.

3-11. TUNING CONTROL.

The TUNING control is used to tune the desired signal within the selected band. It also operates the main tuning dial and the kilocycle dial.

The receiver frequency is read from the dial as follows:

The red pointer rising from the hub of the main tuning dial follows the bandswitch setting to show the scale in use. This dial scale carries the 100-KC increments and, for reference, the 50-KC markers.

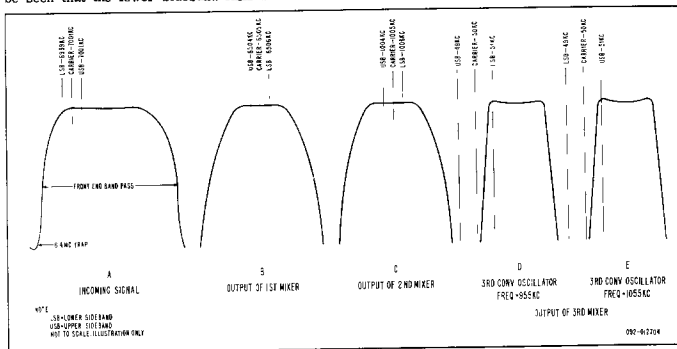


Figure 8. Selectable Sideband Response Curves.

Located at the outer rim of the dial is a fixed pointer and the 25-KC increment scale which divides the 100-KC segments into 25-KC segments. Note that each rotation of the TUNING knob changes the receiver frequency by 25 KC, dividing the 25-KC segments into 1-KC segments.

The dial frequency may be read in the following manner: Read the pertinent numbers on the main dial scale in use. These appear to the left of the movable pointer. To this, add the number of kilocycles that are indicated to the left of the pointer on the segment scale at the outer rim of the main dial. To these numbers, add the number of kilocycles indicated on the kilocycle dial.

For example:

3985 KC is arrived at as follows:

3900 KC on the 60 M scale plus 75 KC on the outer scale plus 10 KC on the kilocycle dial = 3985 KC.

3-12. CAL SET CONTROL.

The CAL. SET control serves two functions: first, it indexes the kilocycle dial exactly to frequency; second, it serves as a friction brake on the tuning mechanism to prevent accidental frequency shift.

To obtain maximum calibration accuracy, the VFO unit should be indexed at the nearest 100-KC calibration mark on the dial. This may be accomplished in the following manner:

1. Turn the XTAL CAL. switch to ON.
2. Turn the FUNCTION switch to UPPER or LOWER SSB/CW.
3. Adjust the TUNING control to zero beat at the nearest 100-KC point.
4. If the kilocycle dial does not indicate "0" with the receiver tuned to zero beat, turn knob until the kilocycle dial reads "0". Rotate CAL. SET to LOCK (fully clockwise). Tune back to zero beat with the kilocycle dial locked. This allows the receiver tuning to be changed but holds the kilocycle dial stationary at the desired point. After zero beat has been reached, release CAL. SET (turn fully counterclockwise).

For accurate frequency readout on AM, the FUNCTION switch should be placed in UPPER or LOWER SSB/CW position and the TUNING adjusted to zero beat with the incoming carrier. If exalted carrier reception (AM with BFO on) is used, the indicated frequency will be the correct frequency.

SECTION IV OPERATION

4-1. SINGLE-SIDEBAND RECEPTION.

Set the front panel controls as outlined below.

RF GAIN. 10 (maximum sensitivity)

BAND SELECTOR. To desired band

AUDIO GAIN Approximately 2

AVC-ANL AVC ON

SELECTIVITY . . . 2 KC or 3 KC

FUNCTION Usually LOWER SSB/CW for 80 and 40 meters and UPPER SSB/CW for 20, 15, and 10 meters.

PITCH 0

NOTCH OFF

RECEIVE- RECEIVE
STANDBY

CAL. SET OFF

XTAL CAL. OFF

ANT. TRIM 0

TUNING As desired

Slowly adjust the TUNING control until voice modulation sounds natural. Peak the ANT. TRIM for maximum "S" meter indication. Adjust the AUDIO GAIN control as desired. Adjust the SELECTIVITY control for best reception. If an undesirable heterodyne appears, adjust the NOTCH control for maximum attenuation.

It should be remembered that an SSB signal will convey intelligence only when the correct sideband position has been selected on the FUNCTION switch. If the signal does not tune in properly, change the FUNCTION switch to the other SSB/CW position.

The RF GAIN control should be set at 10 (maximum sensitivity) for all conditions of normal operation and the receiver volume should be controlled with the AUDIO GAIN control. Failure to do this will degrade the excellent AVC characteristics of the receiver and will also change the "S" meter calibration.

Do not use the PITCH control for tuning purposes. It must be set as described in paragraph 3-8 if best performance is to be realized.

The AVC-ANL control may be used as conditions warrant for noise reduction.

4-2. CW RECEPTION.

Set all controls as described under single-sideband reception except for the SELECTIVITY and AVC-ANL controls.

The SELECTIVITY control will normally be in the 0.5-KC or 1-KC position for CW reception.

The AVC-ANL control should be placed in SSB-ANL position at all times. This is very useful in removing key clicks as well as impulse type noise.

Under all conditions of normal operation, the RF GAIN control should be set at 10 (maximum gain). Do not use the PITCH control for tuning purposes.

4-3. AM RECEPTION.

Set all controls as described under single-sideband reception except for the FUNCTION and SELECTIVITY controls.

The FUNCTION control should be placed in UPPER or LOWER AM and the SELECTIVITY control should be in the 3-KC or 5-KC position.

The NOTCH control may be used as necessary for removing undesirable heterodynes.

The AVC-ANL switch may be placed in AM-ANL position as conditions warrant for noise reduction.

4-4. EXALTED CARRIER AM RECEPTION.

In short-wave reception, it frequently happens that transmission conditions are different for waves of slightly different frequencies. As a result, in the case of voice modulated transmissions, AM particularly, which involve sideband frequencies differing slightly from the carrier frequency, the carrier and sideband components may not be received in the same relative amplitudes and phases that were present at the trans-

mitter. This effect, known as selective fading, causes severe distortion of the signal.

This type of distortion can be reduced considerably by utilizing the selectable sideband feature of the Model SX-115 receiver operating in an exalted carrier mode (i.e., the transmitted carrier is positioned out of the receiver's IF passband along with one sideband, producing a suppressed carrier single-sideband signal). The carrier is subsequently reinserted by the receiver's BFO and the signal is detected in the same manner as a single-sideband signal.

All controls should be set as described under single-sideband reception. Place the FUNCTION switch in the SSB position that gives best reception. In addition, the NOTCH control should be adjusted to the carrier frequency (approximately 50 KC) to null out the incoming signal carrier.

If noise conditions warrant, the AVC-ANL control should be used.

4-5. USE AND ADJUSTMENT OF "S" METER.

The "S" meter provides a visual means of determining whether or not the receiver is properly tuned, as well as an indication of the signal strength. The "S" meter circuit consists of a D.C. milliammeter connected in the cathode circuit of the meter tube, the grid of which is controlled by AVC voltage. Since the cathode current of the tube varies with the strength of the incoming signal, the meter will indicate signal strength. The meter is calibrated in "S" units from 1 to 9, and in decibels to 60 DB above S9. The indications on the "S" meter will be correct only when the RF GAIN control is set at "10" (maximum sensitivity) and the AVC switch is set at ON.

NOTE

The "S" meter will also indicate relative signal strength with the AVC OFF and/or with the RF GAIN control not at maximum sensitivity.

S9 represents a 50-microvolt signal at the antenna input to the receiver, assuming a 50-ohm termination. Each "S" unit represents approximately 6-DB change in signal strength.

For accurate readings, both the mechanical and electrical zero adjustments on the meter should be checked periodically.

The mechanical zero adjustment is at the rear of the meter and is adjusted (with receiver power off) so that the pointer is exactly at the end of the meter scale on the right-hand side.

The electrical zero adjustment (meter zero) should be made after the receiver has been thoroughly warmed up. With the RF GAIN control at "0", the meter zero control (mounted on top of chassis near the VFO) is adjusted so that the meter pointer is exactly at the end of the meter scale on the left-hand side.

NOTE

Do not adjust factory gain control unless an accurately calibrated signal source is available (see Adjustment of Factory Gain "S" Meter Control).

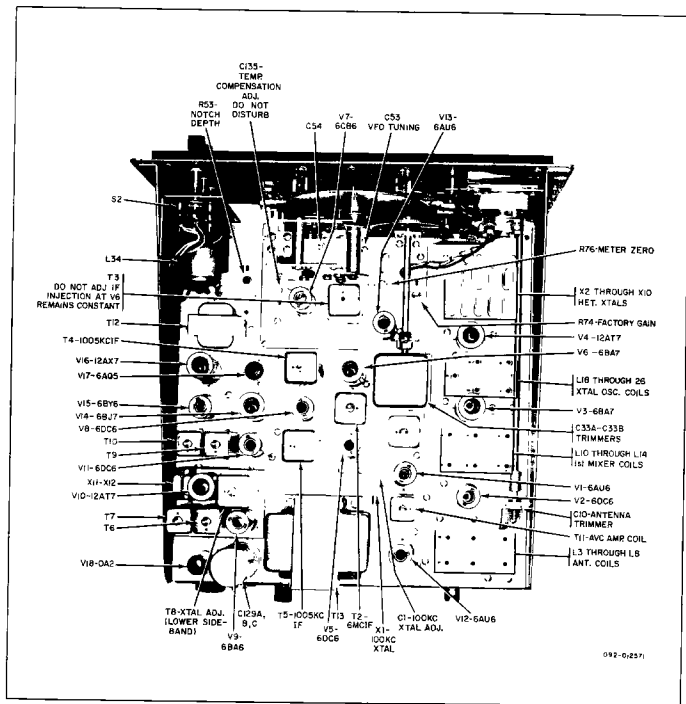


Figure 9. Top Chassis View of Receiver.

SECTION V

ALIGNMENT

5-1. GENERAL.

Alignment of the receiver should not be attempted until all other possible causes of faulty operation have been exhausted.

NOTE

Do not make any alignment adjustments unless the operation of this receiver is fully understood and adequate test equipment is available.

5-2. TEST EQUIPMENT REQUIRED.

1. Signal generator having 50-KC to 30-MC coverage, a calibrated output level meter, and a 50-ohm termination.

2. Vacuum tube voltmeter (VTVM).

3. Output meter (or AC scale of VTVM). If a VTVM is used, connect it to terminals "500" and "G", and terminate the output with a 500-ohm, 2-watt, resistive dummy load.

4. Alignment tool such as General Cement's No. 8606.

5-3. INITIAL CONTROL SETTINGS.

BANDSELECTOR . . . As indicated in chart

AUDIO and RF GAIN . . 10 (Maximum)

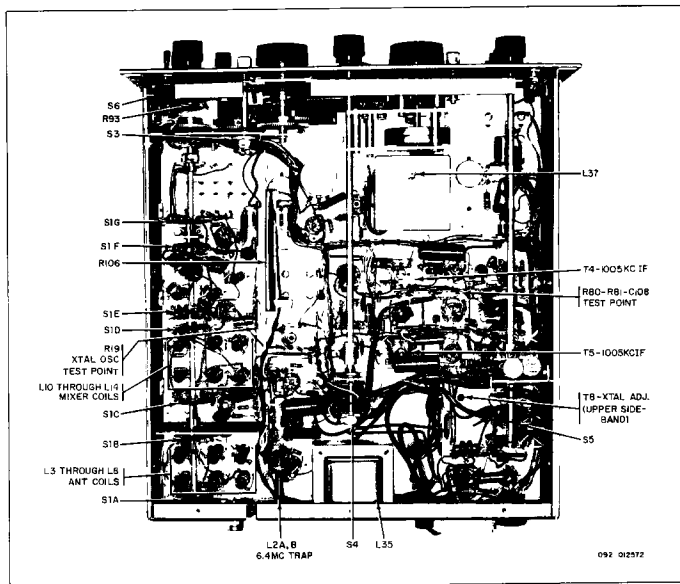


Figure 10. Bottom Chassis View of Receiver.

AVC OFF

TUNING As indicated in chart

SELECTIVITY .. As indicated in chart

NOTCH OFF

FUNCTION..... UPPER - AM

ANT. TRIM Mid-point

RECEIVE - RECEIVE

XTAL CAL. OFF

STANDBY

PITCH 0

5-4. ALIGNMENT PROCEDURE.

Step	Signal Generator Connections	Generator Frequency	Band	Output Connections	Selectivity Setting
1	High side directly to terminal 1 of T5	50.75 KC unmod (critical)	60M	VTVM DC Probe to junction of R80, R81, and C108	.5 KC
Remove first conversion oscillator tube (V4) from socket to prevent signal interference. Adjust			top slugs of T6, T7, T9, T10 for maximum indication maintaining approximately 1-volt reading on VTVM.		

Alignment of 1055-KC Third Conversion Oscillator and 1005-KC IF's

2	High side directly to pin 7 of V6	1005 KC mod	80M	Output meter across appropriate speaker output terminals	5 KC
Tune generator slowly through 1005 KC to determine IF passband. Then set generator to center of passband, using sufficient generator output to obtain approximately 1/2 watt receiver output. If no output is obtained, the 1055-KC crystal oscillator may not be oscillating and it will be necessary to turn up the generator output and adjust the 1055-KC crystal activity adjustment (bottom slug of T8) until output is obtained. Adjust for maximum output by adjusting the generator frequency, crystal activity, and the 1005-KC IF slugs (top and bottom of T4 and T5). Note that the signal suddenly disappears when the crystal activity slug is turned into the coil and gradually drops in level when the slug is backed out of the coil. Set the crystal activity adjustment (bottom slug of T6) for a 8-DB reduction in level (as indicated on the output meter) on the gentle slope side of maximum response. Then set the generator as near the center of the IF passband as possible, tune in either direction from center, and observe the response. If it is symmetrical, the adjustment is completed; if not, reset the generator frequency near the center of the passband and repeat T4 and T5.					

Alignment of 955-KC Third Conversion Oscillator

3	High side directly to pin 7 of V6	1005 KC mod	80M	Output meter across appropriate speaker output terminals	5 KC
Set FUNCTION control at LOWER-AM. Tune generator slowly through 1005 KC to determine IF passband. Set generator to center of passband, using sufficient generator output to obtain approximately 1/2 watt receiver output. If no output is obtained, the 955-KC crystal oscillator may not be oscillating and it will be necessary to increase the generator output and adjust the 955-KC crystal activity adjustment (top slug of T8) until output is obtained. Adjust for maximum output by adjusting the signal generator frequency and the crystal activity (top slug of T8). Note that the signal suddenly disappears when the crystal activity slug is turned into the coil and gradually drops in level when the slug is backed out of the coil. Set this slug to a point on the gentle slope side of maximum response that produces the same audio output as that obtained with FUNCTION switch in UPPER-AM position.					

Alignment of 8.0-MC to 6.5-MC Variable IF

4	High side directly to pin 7 of V3	8.050 MC	80M	Output meter across appropriate speaker output terminals	5 KC
5	Same	6.45 MC	Same	Same	Same

Replace V4 and adjust receiver TUNING until a signal is heard at approximately 3.95 MC. Adjust top slug of T1 and T2 for maximum receiver output.

Adjust receiver TUNING until a signal is heard at approximately 3.55 MC. Adjust both trimmers on C33 for maximum receiver output. These trimmers are accessible through the side of the shield can that covers C33. Repeat slug and trimmer adjustments as previously described until no further increase is noted.

5-5. ADJUSTMENT OF CRYSTAL CONTROLLED FIRST CONVERSION OSCILLATOR.

All of the coil forms in this group, except the WWV coil, have two separate coils and two separate adjustments; (i.e., 80M and 10M-1, 40M and 10M-2, etc.). In all cases, the low frequency adjustment will be nearest the top of the chassis and the 10-meter adjustment will be the core near the bottom of the coil form (see figure 11). All adjustments may be made from the top or bottom of chassis when using an alignment tool such as General Cement's No. 8606.

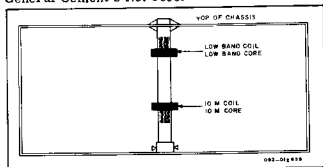


Figure 11. Coil Forms (Crystal Oscillator Plate).

Connect a VTVM (set to read negative DC voltage on 10-volt scale) at the point where R19 (1 megohm) connects to terminal strip near V3. Starting with 80M, adjust each oscillator core in order of increasing frequency, for maximum voltage indication on the VTVM as the BAND SELECTOR switch is advanced through the various ranges. Coil locations are clearly marked on the chassis.

NOTE

After all other adjustments have been made, it is permissible to warp the crystal frequency by rotating the appropriate core slightly to allow more accurate band-to-band calibration, consistent with positive oscillator start as the BAND SELECTOR is rotated through each range.

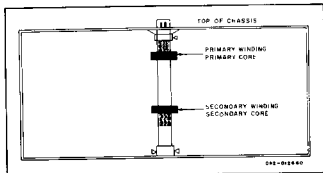


Figure 12. Coil Forms (Antenna and Mixer).

NOTE

Cores may be adjusted from top or bottom of chassis when using an alignment tool such as General Cement's No. 8606.

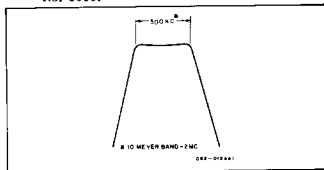


Figure 13. Typical Front-end Response Curve (Except 10-meter Band).

5-6. ALIGNMENT OF BANDPASS ANTENNA AND FIRST MIXER COILS.

No attempt should be made to adjust these coils unless component parts in this circuitry have been replaced, or if the gain appears abnormally low over a portion of a particular band.

Controls should be set as follows:

RF GAIN 10 (maximum sensitivity)

AUDIO GAIN. 10 (maximum output)

AVC OFF

FUNCTION. UPPER-AM

NOTCH OFF

CAL. SET OFF

ANT. TRIM Mid-range (half capacity)

SELECTIVITY . . . 2 KC

The following will apply to all bands except 10 meters. Coil locations are marked on chassis.

- a. Connect signal generator to antenna input on receiver using 50-ohm termination.
- b. Connect output meter across appropriate speaker terminals.
- c. Starting with 80 meters, adjust each band in order of increasing frequency. If it is determined that only one band needs alignment, adjustments should be made only for that band.
- d. Set receiver TUNING 25 KC in from the high frequency end of the dial (i.e., 3,975 MC, 7,475 MC, etc.) and adjust signal generator to the same frequency. (Keep generator level as low as possible to avoid receiver overload.)
- e. Peak appropriate mixer primary and secondary cores and also antenna primary and secondary cores for maximum receiver output. Repeat to cancel out any interaction between adjustments.
- f. Set receiver TUNING to center of dial (i.e., 3,750 MC, 7,250 MC, etc.) and adjust signal generator to the same frequency.
- g. With ANT. TRIM set at mid-range, peak the antenna secondary core only (see coil sketch) for maximum receiver output.
- h. Retune receiver and signal generator to point 25 KC in from high frequency end of dial. Carefully tune in signal and adjust the ANT. TRIM for maximum receiver output. Observe signal generator level and receiver output level.

i. Tune receiver and signal generator to a point 25 KC in from low frequency end of dial (i.e. 3,525 MC, 7,025 MC, etc.). Keep signal generator level constant, peak ANT. TRIM and observe receiver output level.

j. If receiver output does not equal that obtained at the high frequency end of the dial, turn mixer primary (top) core in very small increments (usually clockwise from top of chassis) until equal output is obtained at both check points.

NOTE

ANT. TRIM should be peaked for maximum receiver output at each check point.

5-7. ALIGNMENT OF 10-METER BANDPASS ANTENNA AND MIXER COILS.

Equipment needed and connections will be the same as described above.

- a. Set BAND SELECTOR to 10M-4 (29.5 MC to 30 MC).
- b. Adjust receiver TUNING and signal generator to 29,975 MC.
- c. With ANT. TRIM at mid-range, peak 10M mixer primary and secondary cores, and 10M antenna primary and secondary cores for maximum receiver output. Repeat to cancel out any interaction between adjustments.
- d. Set BAND SELECTOR to 10M-2 (26.5 MC to 29 MC) and adjust receiver TUNING and signal generator to 29 MC.
- e. With ANT. TRIM at mid-range, peak 10M antenna secondary only (see coil sketch) for maximum receiver output.
- f. Set BAND SELECTOR back to 10M-4 (29.5 MC to 30 MC) and adjust receiver TUNING and signal generator to 29,975 MC. Carefully tune in signal, peak ANT. TRIM, observe signal generator level and receiver output level.
- g. Set BAND SELECTOR to 10M-1 (28 MC to 28.5 MC) and adjust receiver TUNING and signal generator to 28,025 MC. Carefully tune in signal and peak ANT. TRIM for maximum receiver output.

- h. If receiver output does not equal that obtained at 29.975 MC, turn mixer primary core (top) in very small increments until equal output is obtained at both check points (28.025 MC and 29.975 MC).

NOTE

ANT. TRIM should be peaked for maximum receiver output at each check point.

5-8. ADJUSTMENT OF IF TRAP.

Controls should be set as follows:

RF GAIN 10

AUDIO GAIN 10

AVC OFF

FUNCTION UPPER-AM

NOTCH OFF

XTAL CAL. OFF

ANT. TRIM Mid-range

SELECTIVITY. 2 KC

BAND SELECTOR . 40M

- Connect signal generator to antenna input.
- Set receiver TUNING at 7.1 MC.
- Set signal generator output level at approximately 1000 microvolts and tune to 6.4 MC.
- Adjust both cores in L2 (IF trap), located on rear apron of chassis, for minimum receiver output. Repeat adjustments until no further decrease in output is obtained.
- Check for uniform gain at 7.025 MC and 7.475 MC. If gain is not uniform, repeat adjustments as described in paragraph 5-6 on 40-meter band only.

5-9. ADJUSTMENT OF FACTORY GAIN METER CONTROL.

Controls should be set as follows:

AUDIO GAIN 0

RF GAIN 10

AVC ON

FUNCTION UPPER-AM

SELECTIVITY 3 KC

TUNING 14.3 MC

BAND SELECTOR. 20M

NOTCH OFF

XTAL CAL. OFF

- Connect signal generator to the antenna input. Set generator output level to 50 microvolts unmodulated and tune to 14.3 MC.
- Carefully adjust TUNING for maximum "S" meter deflection and peak ANT. TRIM.
- If "S" meter does not read S9, adjust factory gain control for correct reading.
- Turn RF GAIN control to "0" and check for electrical zero at left end of meter scale.
- Adjust meter zero as necessary and repeat the above steps until the meter reads S9 with the RF GAIN control at 10 and 0 with the RF GAIN control at 0. Both adjustments are located on top of chassis near the VFO.

5-10. BFO FREQUENCY ADJUSTMENT.

The beat frequency oscillator (BFO) has been adjusted at the factory so that its frequency is exactly 50 KC when the PITCH knob is set at "O". A slight readjustment may be necessary occasionally because of normal component aging. To determine if adjustment is required, proceed as follows:

With the SELECTIVITY control at 5 KC, FUNCTION at UPPER SSB/CW, XTAL CAL. at ON, and PITCH control at "O", adjust TUNING to zero beat at any 100-KC check point. Leaving the receiver TUNING unchanged, switch the FUNCTION switch to LOWER SSB/CW. If the beat oscillator frequency is correct, zero beat will be maintained in both the UPPER and LOWER SSB/CW positions. If the beat oscillator is off frequency, a beat note will be heard when switching from UPPER to LOWER SSB/CW. Adjustment of the oscillator is recommended only if the frequency of the audible beat note exceeds 200 CPS with the PITCH knob at "O".

NOTE

In instances where the beat oscillator is considerably off frequency, it may not be possible to obtain a zero beat when tuning through a signal. If this is the case, it will be necessary to roughly set the BFO to 50 KC as follows: Set SELECTIVITY to .5 KC, FUNCTION to UPPER SSB/CW, and tune receiver to a noisy part of band (not to a signal). Remove the PITCH knob and adjust the BFO slug for minimum noise. Set the SELECTIVITY control to 5 KC and make the BFO frequency check as outlined above.

If the BFO frequency check indicates adjustment is necessary, proceed as follows:

- Remove the PITCH control knob, turn the BFO slug a few degrees in the direction that lowers the beat note frequency, and repeat the BFO frequency check.
- Continue varying the setting of the slug in small steps and repeat the BFO frequency check until zero beat is obtained in both UPPER and LOWER SSB/CW positions.
- After the correct slug setting has been determined, replace the PITCH knob with "O" in the top center position, being careful not to disturb the slug setting.

5-11. NOTCH FREQUENCY AND DEPTH ADJUSTMENTS.

Readjustment of the notch filter circuit is not normally necessary unless the components in the notch circuit are replaced. To check the circuit, proceed as follows:

- Check the BFO frequency as previously described so that zero beat is maintained in either sideband position.
- Set FUNCTION to UPPER SSB/CW, SELECTIVITY to 3 KC and AVC to ON, and tune in an unmodulated signal (strength approximately S9) to zero beat.
- Switch FUNCTION to UPPER AM.
- Tune NOTCH control for minimum "S" meter indication.
- Adjust notch depth (on top of chassis, right side of VFO) for further decrease in "S" meter reading.

- Repeat steps "d" and "e" until no further decrease in meter reading is noted. At this point, the notch frequency should indicate 50 KC.

If the notch frequency does not indicate 50 KC with the receiver at zero beat as described above, loosen knob and reset it to 50 KC.

5-12. CRYSTAL CALIBRATOR ADJUSTMENT.

The crystal adjust trimmer is located near the power transformer on top of chassis and is used to adjust the 100-KC crystal exactly to frequency by comparison with the 10-MC signal transmitted by WWV.

- Set all receiver controls for AM reception, set BANDSELECTOR to WWV, and adjust TUNING to WWV signal (WWV mark on dial).
- During the period of no signal modulation, turn XTAL CAL. ON and carefully set the crystal adjust so that the crystal calibrator zero beats with the signal received from WWV.

NOTE

If this adjustment is attempted during periods that WWV is modulated, an erroneous zero beat may be obtained with the modulating frequency instead of the desired carrier frequency.

5-13. VFO CALIBRATION ALIGNMENT.

If the electrical index check at the 100-KC check points on all bands shows that the large dial calibration marks consistently fall to one side of the top pointer, a trimmer adjustment is indicated.

Proceed as follows:

- Mechanically index dial by tuning exactly to the lowest frequency calibration mark on main dial (i.e., 3.5 MC, 7.0 MC, etc.). The small kilocycle dial should read "O" at this point. If it does not, turn until kilocycle dial does read "O" and rotate CAL. SET to LOCK. Adjust TUNING until main dial is exactly at the low band edge and release CAL. SET LOCK.
- Place FUNCTION to UPPER SSB/CW, SELECTIVITY to 3 KC, AVC to ON, and XTAL CAL. to ON.
- Loosen locknut on C54 (top of VFO) and carefully adjust C54 in very small

increments until zero beat is heard. Care should be exercised to make sure that the correct 100-KC beat note is tuned in with the trimmer.

- d. Check across the dial at the 100-KC check points. If the frequency error is less than 1000 cycles, the calibration will be within acceptable limits. If the error at the high frequency end of the dial (i.e., 4.0 MC, 7.5 MC, etc.) is greater than 1000 cycles, the VFO may require a coil adjustment in addition to the trimmer adjustment.

5-14. CONDITION REQUIRING COIL AND TRIMMER ADJUSTMENT

If the dial error progressively increases in the same direction with the high frequency end point running more than 1000 cycles in error, then adjust both L27 and C105 as follows:

- a. Mechanically index the VFO as previously described.
- b. Adjust TUNING exactly to high frequency end of dial (i.e., 4.0 MC, 7.5 MC, etc.) and adjust L27 to zero beat.
- c. Adjust TUNING exactly to low frequency end of band and adjust C54 for zero beat.
- d. Repeat steps "b" and "c" until zero beat is obtained exactly at "O" at both ends of the dial.
- e. Check across the dial at the 100-KC points. If the frequency error is less than 1000 cycles, the VFO calibration is within acceptable limits. If the error exceeds 1000 cycles at any of the mid-points, with the end points at zero error, the VFO condenser should be knifed in. This operation should not be attempted by other than qualified personnel thoroughly familiar with the technique.

NOTE

A receiver covering 5.0 MC to 5.5 MC and having a 100-KC calibrator will be very useful in adjusting the VFO calibration. With the Model SX-115 dial set at the high frequency end (i.e., 4.0 MC, 7.5 MC, etc.), the VFO frequency will be 5.0 MC. L27 is adjusted at this frequency. With the Model SX-115 dial set at 3.5 MC, 7.0 MC, etc., the VFO frequency will be 5.5 MC. Adjust C54 at this point.

5-15. ADJUSTMENT OF T11 (AVC AMPLIFIER CIRCUIT)

Controls should be set as follows:

RF GAIN 10
AUDIO GAIN 0
AVC ON
SELECTIVITY . . . 3 KC
FUNCTION UPPER SSB/CW
BAND SELECTOR . 20M
NOTCH OFF
XTAL CAL. ON

Adjust TUNING for maximum "S" meter deflection at any 100-KC check point (antenna disconnected). Back core fully out of coil (T11) by turning counterclockwise until core stops. As the core is turned clockwise into the coil, the "S" meter will gradually decrease and suddenly show a slight increase in reading. This will be the correct adjustment point.

NOTE

The exposed screw threads should measure approximately 3/4 inch at this point.

SECTION VI

SERVICE DATA

6-1. 50.75-KC IF SYSTEM

Figure 14 shows the type of coupling used in the 50.75-KC IF system. Note that inductive coupling is avoided by careful shielding of the IF coils and signal transfer occurs only through capacitance and resistance. By increasing the value of "C" and decreasing "R", the selectivity is made sharper; by decreasing "C" and increas-

ing "R", the selectivity is made broader. The proper values of "C" and "R" are switched in the circuit by means of the SELECTIVITY control. "R" varies the "Q" of the tuned circuit and "C" varies the coupling. Thus R-C coupling arrangement affords a more accurate means of selectivity control than that readily obtainable by any other method.

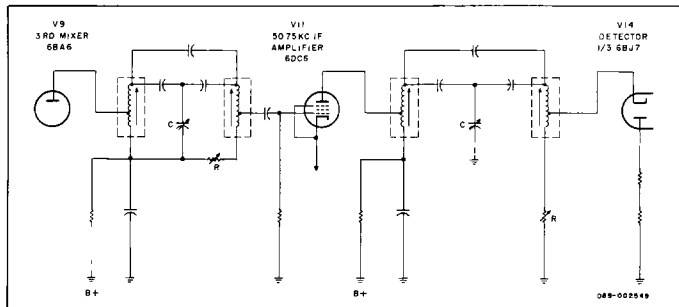


Figure 14. Equivalent Schematic Diagram of the 50.75-KC IF System.

6-2. CHASSIS REMOVAL.

The chassis and front panel assembly are removable from the cabinet as a unit by removing the two screws (top & bottom) at each side of the front panel and the three screws on the underside of the cabinet.

6-3. TUBE AND DIAL LAMP REPLACEMENT.

To gain access to the tubes and dial lamps, raise the hinged top cover of the cabinet. The tube locations and their functions are shown in figure 17.

6-4. RESTRINGING DIAL POINTER MECHANISM.

Remove the chassis from the cabinet (see paragraph 6-2). The procedure for restringing the pointer drive is as follows:

1. Remove the front panel from the chassis by removing knobs (bristol wrench), jacks, meter connections, and two screws from each side of the panel.
2. Remove the band selector dial.
3. Make up dial cord as shown in figure 15.
4. Rotate the BAND SELECTOR control shaft maximum clockwise.
5. Place the loop at the end of the dial cord over the pin (1) on the drum. Following the numerical sequence and

arrows as shown in figure 15, string the dial cord and anchor the spring in the chassis hole provided. Select the spring in the chassis hole providing the required tension.

6. Check the spring clearance at the bottom pulley by rotating the BANDSELECTOR shaft fully counterclockwise; the end of the spring should just clear the lower idler pulley and the track mounting screw. This clearance can be obtained by loosening and resetting the drum on the BAND SELECTOR shaft.
7. Rotate the BANDSELECTOR shaft fully clockwise. Place the pointer assembly on the pointer track and engage the dial cord in the clips. Align the top of the pointer with the top of the calibration figure on the 80-meter band (3500 KC to 4000 KC).
8. Replace the band selector dial and index it in the 80-meter position.
9. Rotate the BAND SELECTOR control shaft fully counterclockwise to the 10-meter band (29.5 MC to 30.0 MC) being careful not to shift the pointer along the cord. At the end of travel, the pointer should just clear (and be in line with) the fixed pointer at the dial edge. The pointer must also line up with the center of the dial shaft. This can be adjusted by loosening the pointer-track mounting screws and shifting the track as required.

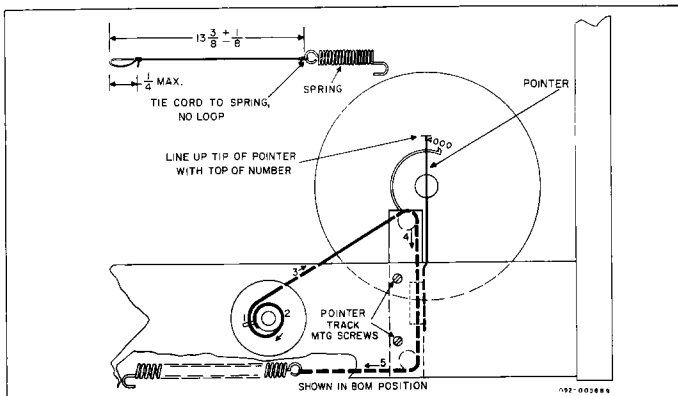


Figure 15. Dial Cord Restringing.

10. Rotate the BAND SELECTOR control shaft fully clockwise. Clinch the pointer clips on the dial cord and apply a drop of household cement to each to prevent slippage. Check the pointer operation. If side play is evident, check the bearing points of the pointer saddle.

Bearing pressure on all four points should be light and even for smooth operation.

11. Reassemble the front panel and install the chassis in the cabinet.

TROUBLE SHOOTING CHART

Symptom	Possible Cause
No output on one sideband	Check V10, incorrect crystal activity adjustment T8 (see Alignment of 955-KC and 1055-KC Third Conversion Oscillators)
No output on one band segment	Incorrect core adjustment (see Adjustment of Crystal Controlled First Conversion Oscillator)
No output SSB/CW only	Check V15 and V16
No output AM only	Check V14
No "S" meter indication	Check V13
No Crystal Calibrator Signal	Check V1
"S" meter reads but no output	Check V15, V16, and V17; shorted speaker terminals; defective speaker
Weak and distorted audio	3.2-ohm and 500-ohm speaker terminals shorted or speaker connected to wrong terminals

6-5. SERVICE OR OPERATION QUESTIONS.

For any further information regarding operation or servicing of the receiver, contact the Hallicrafters dealer from whom the receiver was purchased. The Hallicrafters Company maintains an extensive system of authorized service centers where any required service will be performed promptly and efficiently at nominal charge. All Hallicrafters Authorized Service Centers display the sign shown at right. For the location of the one nearest you, consult your telephone directory.

Do not make any service shipments to the factory unless instructed to do so by letter. The Hallicrafters Company will not accept the responsibility for any unauthorized shipments.

The Hallicrafters Company reserves the privilege of making revisions in current production of equipment and assumes no obligation to incorporate these revisions in earlier models.

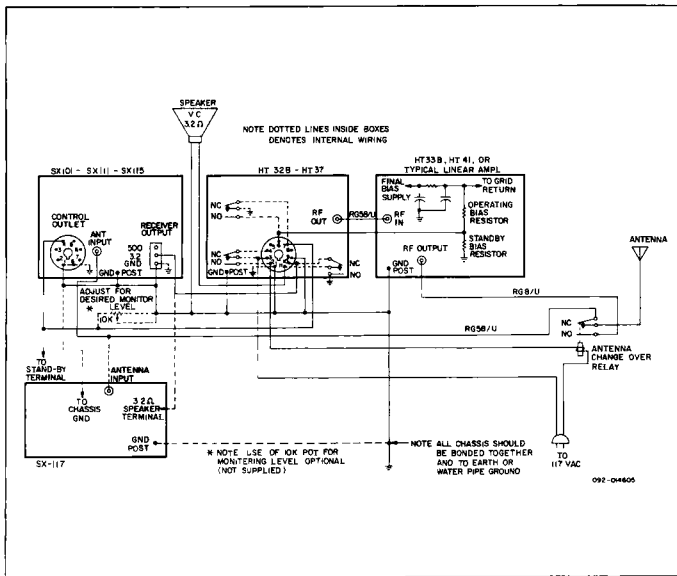


Figure 16. Typical Station Setup.



-23-

SERVICE REPAIR PARTS LIST

Schematic Symbol	Description	Hallicrafters Part Number	Schematic Symbol	Description	Hallicrafters Part Number	Schematic Symbol	Description	Hallicrafters Part Number
CAPACITORS			CAPACITORS (CONT.)			RESISTORS (CONT.)		
C1	Variable, Trimmer & 5 mm to 30 mm N750	044-200437	C83	5.8 mfd, 25, 300V, Duramica	-81-151056	R76	200 Ohm, Variable (S Meter)	025-001990
C2 70 85	2.2 mfd, 10%, Composition	047-200403-04	C84, 85	0.1 mfd, -80%, -20%, 50V Ceramic Disc	047-001148	R77	33K Ohm	451-252323
C4, 34, 35	0.01 mfd, -80%, -20%, 500V Ceramic Disc	047-100224	C86	0.001 mfd, 20%, 500V Ceramic Disc	047-100503	R78, 87	150K Ohm	451-252124
58 56, 58			C87	105, 100		R81	320K Ohm	451-252274
59 62 74			C88	120, 125		R82, 83	270K Ohm	451-252274
76 77 101			C89	0.047 mfd, 10%, 200V Tubular Mylar	048-001290-04	R84, 89	3.3 Ohm 1 watt	451-252023
102 110			C90	0.05 mfd, 30V, Ceramic Disc	047-001144	R93	800K Ohm Variable (AUDIO GAIN)	025-001955
113 134			C104 108	0.0022 mfd, 10%, 400V, Tubular Mylar	047-001144	R95	15 Megohm	451-252126
141, 142, 143			C111	0.0022 mfd, 10%, 400V, Tubular Mylar	046-001308-04	R99	270 Ohm 1 watt	451-252127
C5, 12, 28	0.02 mfd, -80%, -20%, 500V, Ceramic Disc	047-100242	C112	300 mfd, 2%, 300V, Duramica	-81-161301	R102	47 Ohm 1 watt	451-252128
20, 36, 40			C119	330 mfd, 2%, 300V, Duramica	-81-161331	R103	1500 Ohm 3 watt W/W	451-252129
63, 64, 65			C121, 124	100 mfd, 2%, 300V, Duramica	-81-161311	R104	330K Ohm	451-252282
67 73 75			C122	360 mfd, 2%, 300V, Duramica	-81-161561	R105	105K Ohm 2W Variable (PF GAIN)	451-252033
81, 86, 103			C123	10 mfd, ±0.5 mfd, N4700, Ceramic Tubular	047-002100	R106	2000 Ohm 8 watt	451-252128
100, 118			C128	10 mfd, 50V, Electrolytic	045-000755	R108	33 Ohm 2 watt	451-252330
133, 137			C129 A, B, C	60 mfd, 450V 20 mfd, 450V 20 mfd, 400V Electrolytic	045-200113	* All RESISTORS carbon type, 10% 1 watt, unless otherwise stated		
139			C131, 132	0.01 mfd, 1400V, Ceramic Disc	047-200752	COILS		
C6	620 mfd, 5%, 300V, Duramica	481-162521	C135	Variable, Differential	047-100254	L2A B	IF Trap	050-000771
C7	18 mfd, 5%, 1000V, Duramica	493-010180-241	C138	0.01 mfd, 20%, 500V Ceramic Disc	047-100254	L3	Antenna (WWV)	051-003085
C8	75 mfd, 5%, 300V, Duramica	481-162520	C139	Variable, Differential	047-100254	L4	Antenna (80M)	051-003091
C9	360 mfd, 5%, 300V, Duramica	481-162521	C140	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L5	Antenna (40M)	051-003092
C10	Variable, ANT. TRIM	048-000068	C141	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L6	Antenna (20M)	051-003094
C11, 13, 14	0.005 mfd, 10%, 500V Ceramic Disc	047-100105	C142	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L7	Antenna (15M)	051-003095
18, 19, 20			C143	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L8	Antenna (10M)	051-003096
30, 31, 113			C144	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L9	RF Choke, 2.5MH	051-003098
C15	0.001 mfd, GMV, 500V, Ceramic Disc	047-200230	C145	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L10	Mixer (WWV)	051-003099
C16	9 mfd, ±0.5 mfd, 300V, Duramica	481-135900	C146	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L11	Mixer (80M)	051-003100
C17	470 mfd, 5%, 300V, Duramica	481-162471	C147	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L12	Mixer (40M)	051-003101
C21, 22	47 mfd, 5%, 500V, N3300, Ceramic Tubular	479-025470	C148	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L13	Mixer (20M)	051-003102
C23	58 mfd, 5%, 300V, Duramica	481-162560	C149	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L14	Mixer (15M)	051-003103
C24	100 mfd, 5%, 300V, Duramica	481-162511	C150	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L15	Mixer (10M)	051-003104
C25	58 mfd, 5%, 300V, Duramica	481-162560	C151	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L16, 33	RF Choke, 0.1MH	051-003105
C26	47 mfd, 5%, 300V, Duramica	481-162470	C152	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L17	Flameless Choke	051-003106
C27	15 mfd, 5%, 300V, Duramica	481-132150	C153	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L18	Oscillator (WWV)	051-003107
C32, 37	178 mfd, 5%, 300V, Duramica	463-121750-224	C154	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L19, 23	Oscillator (40M and 10M)	051-003108
C33 A, B	Variable, TUNING	048-000506	C155	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L20, 24	Oscillator (40M and 10M)	051-003109
C39 A1, 60	560 mfd, 5%, 300V, Duramica	481-162561	C156	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L21, 25	Oscillator (20M and 10M)	051-003110
C41, 21, 22	0.25 mfd, 10%, 200V, Tubular Mylar	046-001298-04	C157	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L22, 25	Oscillator (15M and 10M)	051-003111
C42, 82	0.25 mfd, 10%, 200V, Tubular Mylar	046-001298-04	C158	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L23	Oscillator (15M and 10M)	051-003112
C43, 116	15 mfd, 2%, 300V, Duramica	461-131150	C159	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L24	VFO	051-202180
C44	6 mfd, 10%, NPO, Ceramic Tubular	491-006060-22	C160	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L25	VFO Flament	051-202180
C45, 46	37 mfd, 5%, N80, Ceramic Tubular	491-105470-43	C161	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L26	VFO Flament	051-202180
C47, 114, 125, 140	470 mfd, 2%, 300V, Duramica	481-161471	C162	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L27	RF Choke, 300UH	051-202180
C48, 49	0.001 mfd, 5%, 300V, Mica	047-100623	C163	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L28	RF Choke	051-202180
50, 57	0.01 mfd, 10%, 300V, Mica	047-043103	C164	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L29	Drift Tube (NOTCH FREQ)	051-202180
C51	12 mfd, 5%, N1500, Ceramic Tubular	491-025120	C165	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L30	Filter Choke	051-202180
C52	12 mfd, 5%, NPO, Ceramic Tubular	491-005120-22	C166	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L31, 32	RF Choke	051-202180
C53	Variable, TUNING, 9.5 mfd to 32.5 mfd	048-000481	C167	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L33	Drift Tube (NOTCH FREQ)	051-202180
C54	Variable, Trimmer, 2.5 mfd to 13.3 mfd	048-200378	C168	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L34	Drift Tube (NOTCH FREQ)	051-202180
C55	18 mfd, 5%, N80, Ceramic Tubular	491-005180-42	C169	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L35	Filter Choke	051-202180
C58	100 mfd, 10%, N750, Ceramic Tubular	491-025101-94	C170	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L36	RF Choke	051-202180
C59	450 mfd, 5%, 500V, Duramica	482-262391	C171	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L37	Drift Tube (NOTCH FREQ)	051-202180
C78 97	220 mfd, 2%, 300V Duramica	481-161221	C172	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L38	RF Choke	051-202180
C79, 80	7500 mfd, 5%, 500V, Mica	470-422752	C173	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L39	Drift Tube (NOTCH FREQ)	051-202180
C81, 84	380 mfd, 2%, 300V, Duramica	481-161391	C174	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L40	Drift Tube (NOTCH FREQ)	051-202180
C87, 90	4700 mfd, 10%, 500V, Ceramic Disc	047-001506	C175	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L41	Drift Tube (NOTCH FREQ)	051-202180
C88, 89, 91	0.01 mfd, 10%, 500V, Ceramic Disc	047-001505	C176	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L42	Drift Tube (NOTCH FREQ)	051-202180
C92	0.01 mfd, 10%, 500V, Ceramic Disc	047-001505	C177	0.001 mfd, 10%, 200V Tubular Mylar	048-001290-04	L43	Drift Tube (NOTCH FREQ)	051-202180

SERVICE REPAIR PARTS LIST (CONT.)

Schematic Symbol	Description	Radio Shack Part Number	Schematic Symbol	Description	Radio Shack Part Number	Schematic Symbol	Description	Radio Shack Part Number
SWITCHES								
	Knob, Switch	715-001851		Knob, Pitch	315-001850	M1	Lock, Line Cord	076-100953
S1	BAND SELECTOR	-----		Knob, ANL-AVC	115-001649		Meter, Carrier Level	082-000504
S1A	Water	062-000185		Knob, RF Gain	315-001647		Plate, Meter Mounting	063-005190
S1B	Water	062-000186		Knob, A.V. Trim	015-001646		Prng., Auxiliary	035-100003-01
S1C	Water	062-000185		Knob, Tuning & Band Selector	015-001593		Potentiometer, Band Selector	032-000485
S1D	Water	062-000188		Knob, Vial Cal	015-001755-02		Potentiometer, Main Tuning	082-000474
S1E	Water	062-000187		Knob, Cal. Set	015-001755-06		Potentiometer, Slide Assembly	150-000212
S1F	Water	062-000188					Resistor, C-Washer	076-100811
S1G	Water	062-000188					Ring, Retaining	075-100552
S2	Rotary, ALC-ANL	069-002305					Shaft, Band Selector Gear	074-002438
S3	Toggle, XTAL-CAL	060-002314					Shaft, Selectivity Switch	074-002441
S4	Rotary, FUNCTION	060-002279				Shaft, Tuning Dial Lock	074-002621	
	(Inc. ON OFF)					Shield, Electron Tube V1 V2	069-201191	
S5	Rotary, SELECTIVITY	060-002370				V1, V7, V8, V9, V11, V12		
S6	Toggle, RECEIVE-STANDBY	060-002313				V13, V15		
			S01	Shield, Electron Tube V3 V6	069-201189			
				Conductor, Coaxial	010-100056		Shield, Electron Tube V4	069-201190
				Cum Block, Dial Lock	077-004180		V10, V14, V16	
				Determ. Band Selector Switch	061-000028		Shield, Pilot Light	066-100337
				Dial Cord	038-000049		Socket, Crystal	066-000971
				Dial Lant Socket Assembly	086-000520		(X11 and X12)	
				Dial Scale, Calibrated (Band Selector)	083-000849		Socket, Crystal	066-100320
				Dial Scale, Calibrated (Main Tuning)	083-000939		(X1 thru X10)	
V1, 12, 13	5A5U Calibrator, AVC Amplifier, Meter Tube	090-000808					Socket, Electron Tube, 7-Pin	066-200633
V2, 5, 8, 11	6DC6 RF Amplifier, 1st IF, 2nd IF, 10 MC IF	090-001328					Socket, Electron Tube, 7-Pin	066-100644
V3, 6	5B4T Amplifier, 1st & 2nd	090-000815					Socket, Electron Tube, 7-Pin	066-100354
V4, 10	12A77 Crystal Osc. & 3rd Conversion Oscillator	090-000334						
V7	6C36 VFO	090-001115					Socket, Electron Tube, 7-Pin w/ Shield	066-200759
V9	6BA6 3rd Mixer	090-001112					Socket, Electron Tube, 9-Pin	066-200672
V10	6B7A 4th Det. AVC-ANL	090-001113	F1	Fuse, 2 ampere, 3 AG,	039-100327		Socket, Octal (Auxiliary)	066-200286
V15	6B8P 5B6-CW Detector	090-001114		Sh-80		S02	Spring, Compression	076-000800
V16	12A77 Audio Amp.-BFO	090-000338		Sh-80			Spring, Crystal Retaining	075-000814
V17	6A2S Audio Output	090-001331		Glass, Dial Scale	030-000730		Spring, Dial Lock	075-000807
V18	0A2 Voltage Regulator	090-000330		Hub, Tuning Dial	077-002473		Spring, Dial Cord Tension	075-000758
				Jack, Shorting type	039-100002		Window, Dial (Band Selector)	022-000625
				Lamp, Pilot, 447	098-100004		Window, Dial (Main Tuning)	022-000636
				Lamp, Pilot, 444	098-100003			
				Line Cord	087-203577			
KNOBS								
	Knob, Function	015-001730	S03					
	Knob, Audio Gain	015-001732	LM1, 2, 3					
	Knob, Selectivity	015-001731	LM4, 5					

