

the hallicrafters co.

SERVICE BULLETIN No. 1 FOR MODELS S-40

GENERAL: Model S-40 is a 9 tube commercial superheterodyne table model, radio receiver, incorporating 4 bands of AM/CW reception, as follows: band #1, 540 kc to 1700 kc; band #2, 1.7 mc to 5.35 mc; band #3, 5.35 mc to 15.7 mc; band #4, 15.7 mc to 43 mc. Provision for variable sensitivity control; optional AVC, noise limiting, BFO pitch, tone, headset reception, and use of an external "S" meter; standby operation; and bandspreading are provided.

REAR PANEL CONNECTIONS: Consist of AC line cord with plug, antenna and ground connector strip, dc power input socket and external "S" meter connector socket.

POWER SUPPLY DATA: AC operation—117 volt, 50/60 single phase source. (Also, 110/130/150/220/250 volt, 25 cycles single phase source with special power transformer available, Hallicrafter's part #52CO27.) Power drain is 75 watts.

DC operation — filament 6.3 volt @ 5 amp; "B" supply 260 volt @ 70 ma. (The 6 volt battery drain for vibrator type supply for "B" voltage will run about 10 amp.)

TUBE TYPES AND FUNCTION: 6SG7—RF amplifier; 6SA7—mixer; 6SK7—(2 used)—1st and 2nd IF amplifiers; 6SQ7—detector, audio amplifier; 6F6G—audio power amplifier; 6H6—gas gate and noise limiter; 6J5—BFO; 80—power rectifier.

DETAILED SERVICE INFORMATION

IF FREQUENCY	IF SELECTIVITY	IMAGE RATIO	SENSITIVITY	AUDIO OUTPUT
455 kc	6.8 kc wide at 6 db down 40.7 kc wide at 60 db down (for 500 milliwatt output)	6:1 at 30 mc 15:1 at 14 mc 37:1 at 5 mc 1000:1 at 1500 kc	15 microvolt for 500 milliwatt output at 550 kc 8 microvolt for 500 milliwatt output at 40 mc	1 watt with less than 10% distortion

CONTROL SETTINGS FOR PRELIMINARY TEST OPERATION (Broadcast Band)

REF. NO. (in Fig. 1)	NAME	FUNCTION	SETTING	REF. NO. (in Fig. 1)	NAME	FUNCTION	SETTING
1	SENSITIVITY	RF gain control	Maximum clockwise	7	NOISE LIMITER	Noise peak limiting	At "OFF"
2	BAND SELECTOR	Operating band selector	Counter clockwise to "1"	8	BAND SPREAD	Short wave band spreading	To "O" on small dial scale
3	VOLUME	Audio gain control	Half clockwise; adj. as necessary	9	TONE	Receiver on/off switch and tone control	Clockwise to "MED"
4	AVC	Automatic volume control	At "ON"	10	PITCH CONTROL	CW beat note pitch selector	Any position (not in use)
5	TUNING	Main tuning control	To local station freq. on main dial scale	11	PHONES jack	Headset connection	Not used
6	CW/AM	BFO on/off switch	At "AM"	12	STANDBY/RECEIVE	Receiver temporary standby	At "RECEIVE"

HOW TO RESTRING DIAL CORDS

Removal of the front panel will be necessary in order to facilitate the restringing of the dial cords. A No. 6 Allen wrench will be required to loosen the set screws in the knobs. The Allen wrench can be obtained from most hardware stores. Use a No. K6337 knurled Spintite wrench to remove knurled ring nuts on the switch bushings.

To restring the main tuning dial cord, cut a 25" length of 18 lb. test dial cord and tie one end to the tension spring of the main tuning capacitor drive pulley at position "1" on the diagram. Following the numbers 1 through 14, wind the cord on the pulley and knob drive shaft. At position "14," stretch the tension spring and tie the cord securely. Cut off the excess cord. Note that three turns are wound on the knob drive shaft.

To restring the bandspread tuning dial cord, cut a 35" length of dial cord and follow the procedure as explained above, except start at position "A" on the diagram and proceed through position "V." Note that the knob drive shaft has three turns and the dial drive pulley has one turn.

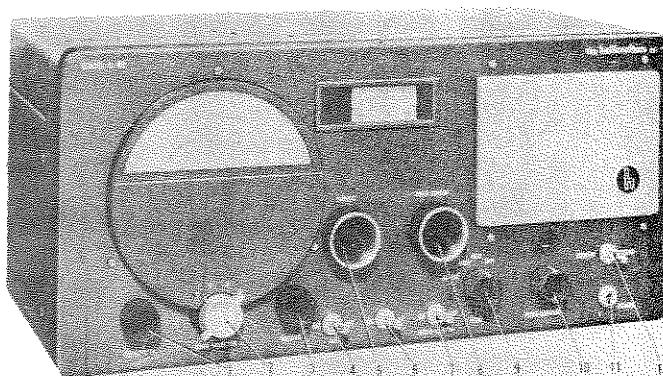


Fig. 1. Front view of receiver showing control locations.

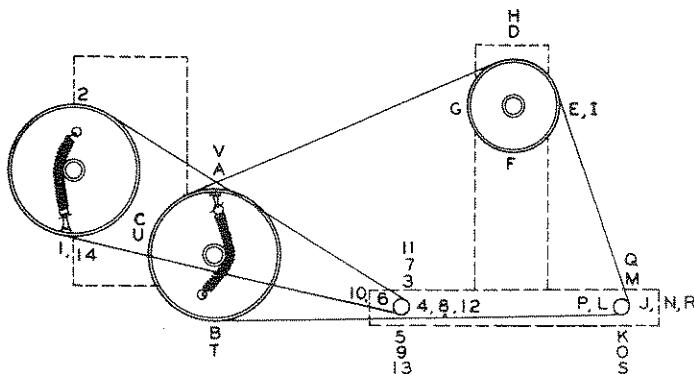


Fig. 2. Dial cable stringing procedure main tuning is indicated by numbers and bandspread tuning is indicated by letters

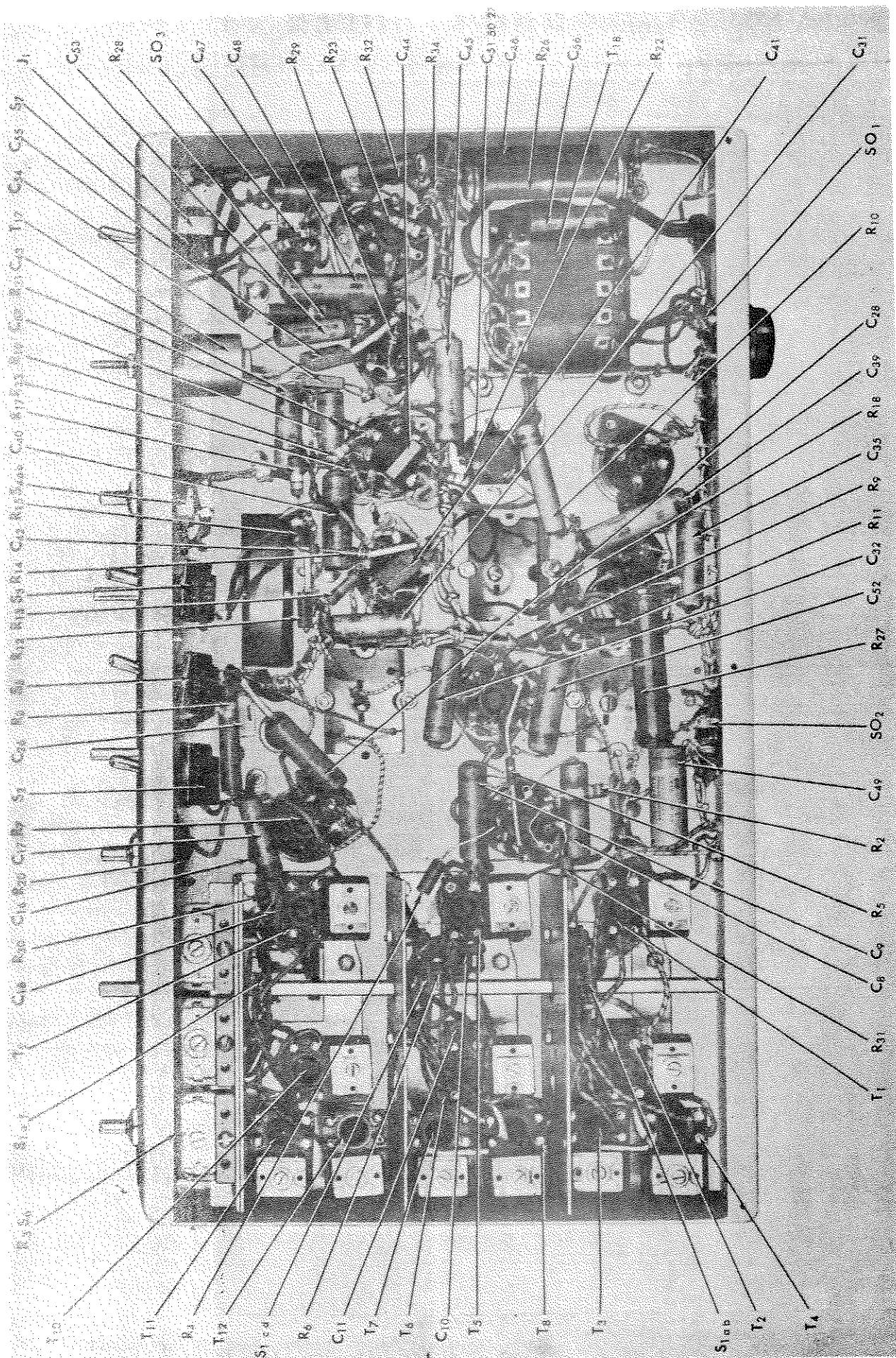


Fig. 3. Bottom view of the receiver showing components location.

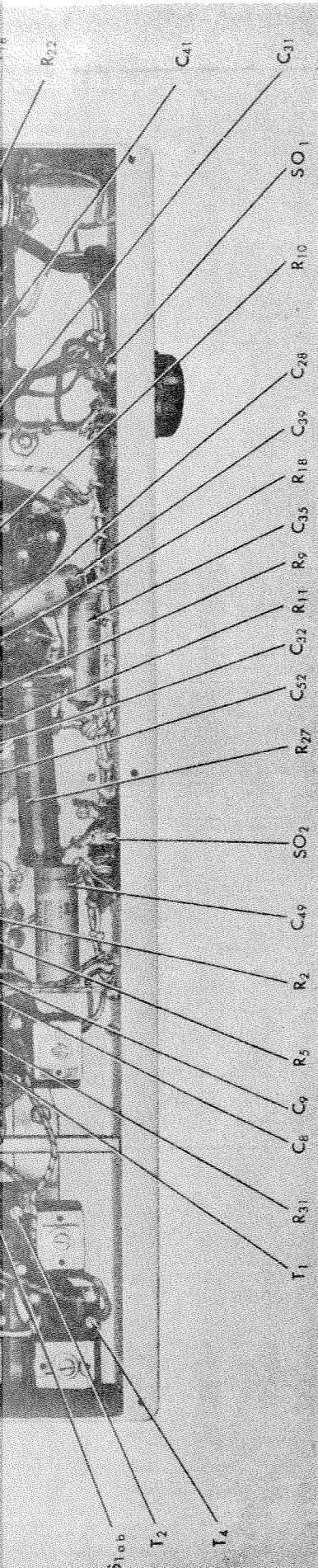


Fig. 3. Bottom view of the receiver showing component's location.

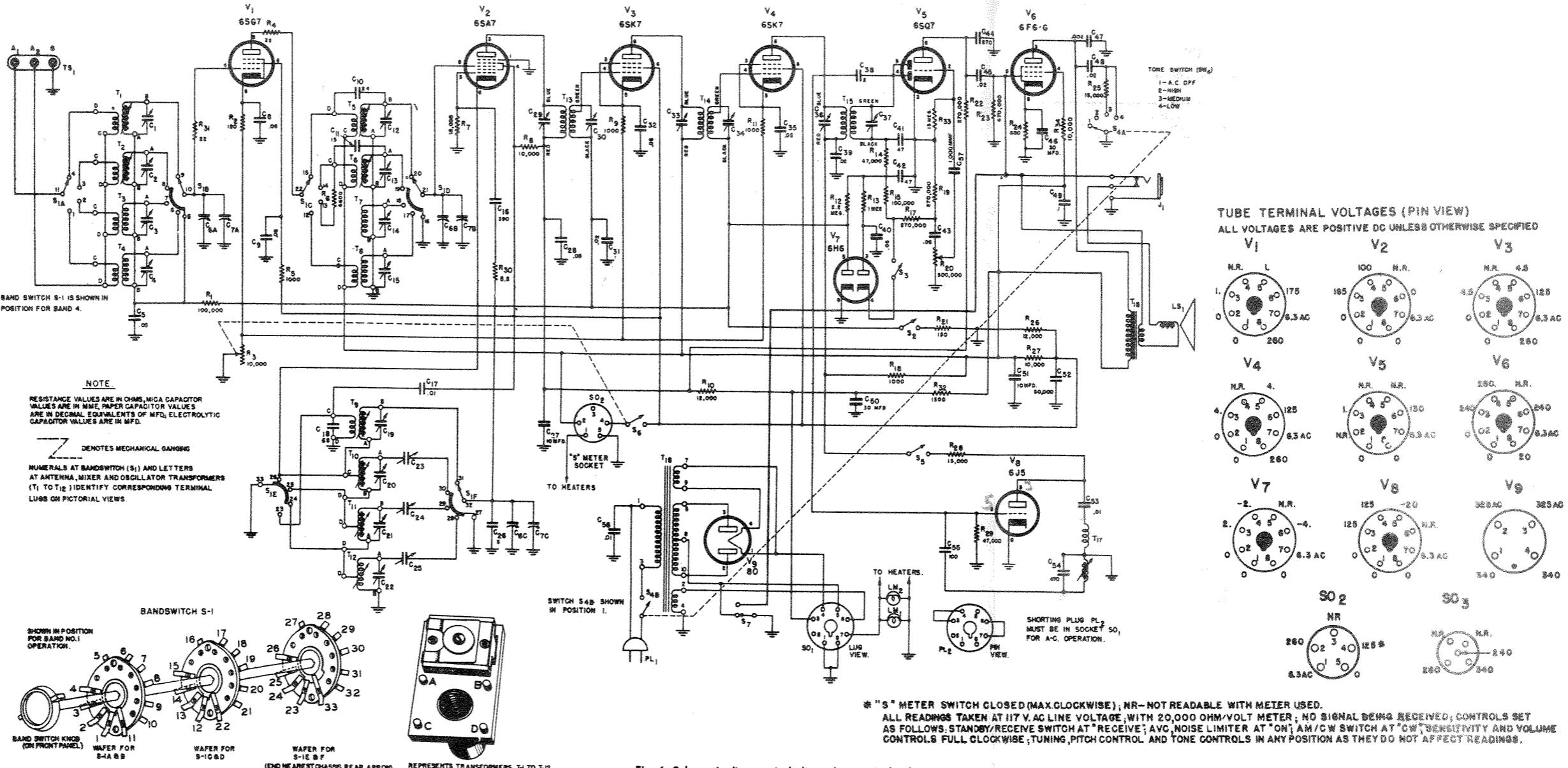


Fig. 4. Schematic diagram including tube terminal voltages and pictorial views of bandswitch and RF, mixer and oscillator coil forms for terminal lug location and cross reference to the schematic.

The Hallicrafters Co. reserves the privilege of making revisions in current production of equipment and assumes no obligation to incorporate these revisions in earlier models."

REPLACEMENT PARTS LIST

Note: All prices are subject to change without notice.

REF. NO.	DESCRIPTION	HALLICRAFTER'S PART NUMBER	COMPONENT LIST PRICE	REF. NO.	DESCRIPTION	HALLICRAFTER'S PART NUMBER	COMPONENT LIST PRICE	REF. NO.	DESCRIPTION	HALLICRAFTER'S PART NUMBER	COMPONENT LIST PRICE
CAPACITORS											
C-1, 2, 12, 13 and 19	4 to 80 mmf trimmer for transformers T-1, T-2, T-5, T-6 and T-9.	44A149		C-38	2 mmf gimmick; formed by twisting two insulated wire leads; NOT AVAILABLE AS A REPLACEMENT PART, SHOWN FOR REFERENCE ONLY.	46AY203J		PL-3	Speaker connecting plug; Cinch type 2749; part of speaker LS-1 assembly	10A197	
C-3, 4, 14, 15, 20 21 and 22	1.5 to 15 mmf trimmer for transformers T-3, T-4, T-7, T-8, T-10, T-11 and T-12.	44A147		C-39, 45 and 48	0.02 mfd; +40-10%; 600 vdcw; paper	CM20A470M		R-1 and 15	100,000 ohm; ± 20%; 1/2 watt; carbon	RC20AE104M	
C-5	0.05 mfd; +10-20%; 300 vdcw; paper.	46A091		C-41 and 42	47 mmf; ± 20%; 500 vdcw; mica	CM20A271K		R-2	120 ohm; ± 10%; 1/2 watt; carbon	RC20AE121K	
C-6 and 7	0.05 mfd; +10-20%; 300 vdcw; paper.	48C138		C-46	270 mmf; ± 10%; 500 vdcw; mica			R-3 and S-6	SENSITIVITY control; 10,000 ohm; includes SPST toggle action switch (S-6) on rear		
C-9, 28 and 52	Tuning capacitor; 3 sections ganged.	46AU503J		C-47	Electrolytic; 30 mfd; +250-10%; 25 vdcw; axial stranded wire leads	45A034		R-4	22 ohm; ± 20%; 1/2 watt; carbon	25A533	
C-10	0.05 mfd; +10-20%; 200 vdcw; paper.	46AW503J		C-49	0.002 mfd; +40-15%; 800 vdcw; paper	46AV104J		R-5, 18 and 32	1,000 ohm; ± 20%; 1/2 watt; carbon	RC20AE220M	
C-11	0.05 mfd; +10-20%; 400 vdcw; paper.	CC21UK240M		C-54	560 mmf; ± 5%; 500 vdcw; mica	CM25A561J		R-6	6,800 ohm; ± 10%; 1 watt; carbon	RC20AE102M	
C-16	24 mmf; ± 20%; 750 mmf/mmf/deg. C.; ceramic.	CC21UK150M		C-55	100 mmf; ± 20%; 500 vdcw; mica	CM20A101M		R-7	10,000 ohm; ± 10%; 2 watt; carbon	RC20AE682K	
C-17, 53 and 56	15 mmf; ± 20%; 500 vdcw; neg. temp. coeff.	46AW103J		C-57	0.003 mfd; +40-10%; 600 vdcw; paper	46AZ302J		R-8	10,000 ohm; ± 10%; 2 watt; carbon	RC20AE183	
C-18	750 mmf/mmf/deg. C.; ceramic.	CC25UK680K		J-1	PHONES jack; closed circuit; short body; accepts standard headset plug	36A002		R-9 and 11	1,000 ohm; ± 10%; 1/2 watt; carbon	RC41AE103	
C-23	390 mmf; ± 20%; 500 vdcw; mica.	44B141		LM-1 and 2	6/8 v @ 250 ma; blue bead; G.E. type 44	39A003		R-10	1,000 ohm; ± 10%; 4 watt; carbon	RC20AE102K	
C-24	390 mmf; ± 20%; 500 vdcw; paper.	44A024		LM-1 and 2	LAMPS	39A003		R-12	12,000 ohm; ± 10%; 4 watt; carbon	RC65CE123K	
C-25	490 mmf nominal; padder for transformer T-12	44A142		LS-1	LOUDSPEAKER	85C048		R-13	2.2 megohm; ± 20%; 1/2 watt; carbon	RC20AE225M	
C-26	3 mmf ± 0.2 mmf at 25 deg. C.; temp. compensating for oscillator stage.	44A158		PL-1	5" P.M. speaker; 3.2 ohm voice coil	85C031		R-14 and 29	0.00075 mmf/mmf/deg. C.; ceramic.	RC20AE105M	
C-27, C-50 and C-51	Electrolytic; 3 section unit; coded lug terminals; sect. 1 (C-50) 30 mfd; +40-10%; sect. 2 (C-27) and sect. 3 (C-51) each 10 mfd, +40-10%; all sections 450 vdcw.	45A062		PL-2	Electrodynamic type speaker; used on first 1,000 sets	87A078		R-17, 19 and 22	47,000 ohm; ± 20%; 1/2 watt; carbon	RC20AE473M	
C-29 and 30, 33 and 34	Dual trimmer unit for IF transformers T-13 and T-14.	44A095			PLUGS	35A003		R-20	270,000 ohm; ± 10%; 1/2 watt; carbon	RC20AE473M	
C-31 and 43	0.02 mfd; +40-10%; 200 vdcw; paper.	46AU203J			AC line cord and standard 2 prong plug	87A078		R-21	150 ohm; ± 20%; 1/2 watt; carbon	25A534	
C-36 and 37	Dual trimmer unit for IF transformer T-15	44A098			AC operating shorting plug; Amphenol octal, male, type CP-8; includes jumpers wired between pins 3 & 4 and 5 & 7	35A003		R-23	470,000 ohm; ± 20%; 1/2 watt; carbon	RC20AE474M	

REPLACEMENT PARTS LIST

Note: All prices are subject to change without notice.

REF. NO.	DESCRIPTION	HALLICRAFTER'S PART NUMBER	LIST PRICE PER COMPONENT
SWITCHES			
S-1	BAND SELECTOR; 3 sections ganged; 4 position; each wafer is individually mounted in chassis, ganged by indexing shaft. 2 bakelite wafers (S-1A through D) 1 bakelite wafer (S-1E and F) Shaft and index assembly	62B039 62B044 74C172	
S-2, 3, 5 and 7	A.V.C. ON/OFF; SPST; toggle; 3 amp @ 250 volts	60A138	
S-4	TONE and AC line switch; 2 sections ganged; 1 sect. (S-4A) Single Pole 4 Position; 2 sect. (S-4B) SPST; rotary action; sect. 2 rated 3 amp @ 125 volts or 1 amp @ 250 volts, AC; bushing mtg.		
S-6	"S" meter; SPST; refer to R-3; NOT AVAILABLE AS A SEPARATE REPLACEMENT PART.	60A225	
SOCKETS			
SO-1	DC power source input socket; octal, female, Amphenol type MIP-8	6A035	
SO-2	Connection for external "S" meter; 5 contacts, female, Amphenol type MIP-5	6A186	
SO-3	Speaker plug connection; 5 contacts, female, Cinch type 2649-B	6A246	
TRANSFORMERS			
T-1†	Antenna coil for Band 4; variable iron core	51B783	
T-2†	Antenna coil for Band 3; variable iron core	51B782	
T-3	Antenna coil for Band 2; air core	51B781	
T-4	Antenna coil for Band 1; air core	51B780	
T-5†	Mixer coil for Band 4; variable iron core	51B787	
T-6†	Mixer coil for Band 3; variable iron core	51B786	
T-7	Mixer coil for Band 2; air core	51B785	
T-8	Mixer coil for Band 1; air core	51B784	
T-9†	Oscillator coil for Band 4; variable iron core	51B791	
T-10†	Oscillator coil for Band 3; variable iron core	51B790	
T-11†	Oscillator coil for Band 2; variable iron core	51B789	
T-12†	Oscillator coil for Band 1; variable iron core	51B788	
T-13	1st IF transformer; 455 kc; shielded	50C185	
T-14	2nd IF transformer; 455 kc; shielded	50C186	
T-15	Diode IF transformer; 455 kc; shielded	50C192	
T-16	Audio output transformer; part of loudspeaker LS-1 assembly but is available as a separate replacement part.		
T-17	BFO coil; 455 kc; shielded	54B028	
T-18	Power transformer; primary—117 volt AC, 50/60 cycle; high voltage secondary 342 volts each side of center tap (no load); filament secondary 6.3 volts @ 3.5 amp; rectifier filament secondary 5 volt @ 2 amp; solder lug terminals at base	52C026	
T-18*	Power transformer; same as T-18 above, except primary—110/130/150/220/250 volt AC, 25 cycles.	52C027	
*This transformer is available on special order only, and is not standard equipment for this model			
TERMINAL STRIPS			
TS-1	Antenna and ground connector strip; marked "A1", "A2" and "G" on face; Cinch type 1738	88A032	
MISCELLANEOUS MECHANICAL COMPONENTS			
QUANTITY IN EQUIP.			
9	Octal tube sockets	6A035	
1	4 prong tube socket; for rectifier	6A025	
1	Pilot lamp socket; main tuning dial; bayonet base	86A033	
1	Pilot lamp socket; bandspread dial light; bayonet base	86A034	
1	Bandspread knob drive shaft	74A170	
1	Main tuning knob drive shaft	74A171	
1	Bandspread dial drive shaft	74A169	
1	Bandspread dial drive pulley	28A012	
1	Bracket; main tuning and bandspread dial drive	67B503	
1	Flywheel; bandspread tuning	71A169	
1	Pulley; 2" O.D.; capacitor drive; main tuning	28A002	
1	Pulley; 2" O.D.; capacitor drive; bandspread tuning	28A019	
1	Calibrated scale; main tuning	83C240	
1	Calibrated scale; bandspread tuning	83B254	
1	Escutcheon; main tuning dial; includes window	7B017	
1	Escutcheon; bandspread tuning dial; includes window	7C034	
2	Tension springs; dial cabling	75A012	
4	Cabinet mounting feet; rubber	16A007	
2	Knobs; main tuning and bandspread controls	15A047	
3	Knobs; SENSITIVITY, VOLUME and TONE controls	15A049	
1	Knob; BANDSWITCH control; aluminum	15B053	
1	Knob; PITCH CONTROL	15A058	
1	Top cover for receiver cabinet	66D285	
1	Receiver cabinet	66E284	
8	Iron core slugs for transformers T-1, T-2, T-5, T-6, T-9, T-10, T-11 and T-12	77A068	

WAFFER FOR
S-1E & F
(END NEAREST CHASSIS)

N
FORMERS T-1, T-2,
TRANSFORMERS T-3, T-4, T-5, T-6, T-7, T-8, T-9, T-10, T-11, T-12;
WIRE; PAPER;
WIRE; PAPER;
WIRE; PAPER;
NEG. TEMP. COEF.
TRANSFORMER T-10
TRANSFORMER T-11
TRANSFORMER T-12
; TEMP. COMPEN-
ED LUG TERMINALS;
0-10%; SECT. 2
ACH 10 MFD, +40%
%
TRANSFORMERS T-13
WIRE; PAPER
TRANSFORMER T-15

ALIGNMENT INSTRUCTIONS

EQUIPMENT:

1. Signal Generator capable of the ranges indicated in the Alignment Chart, including a 400 cycle audio modulator.
2. Output meter capable of handling 1.5 watts of audio power.
3. Standard RMA dummy consisting of a 200 mmf condenser in series with a 20uh r-f choke which is shunted by a 400 mmf condenser in series with a 400 ohm carbon resistor.
4. Non-metallic screw driver.

CONNECTIONS: Connect the Sig. Gen. "cold" lead to the receiver's chassis; the "hot" lead is connected as indicated in the Chart.

Connect the output meter across the speaker voice coil. Caution: Set the meter at a sufficiently high range to prevent possible damage from overload.

CONTROL SETTINGS: After allowing about a ten minute warm up period, set the receiver's control as follows:

SENSITIVITY control at full clockwise (maximum).

VOLUME control at full clockwise (maximum).

CW/AM switch at "AM" (except for BFO adjustment).

A.V.C. switch at "OFF."

NOISE LIMITER switch at "OFF."

TONE control at "HIGH".

STANDBY/RECEIVE switch at "RECEIVE."

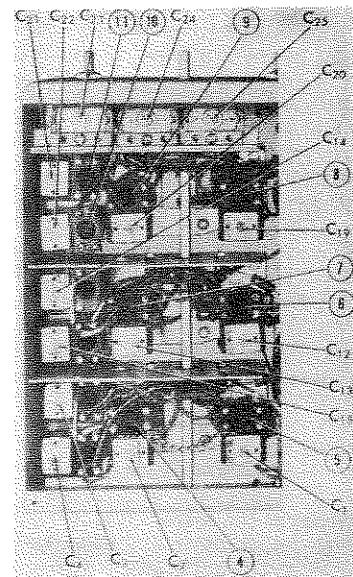
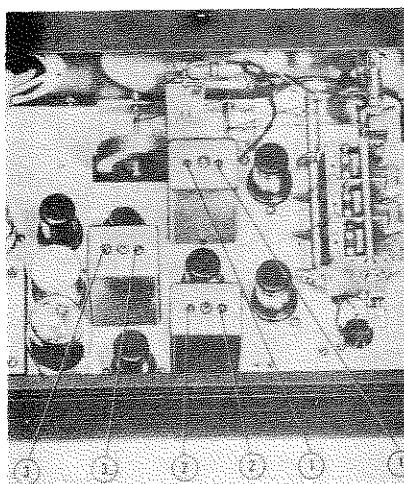


Fig. 5. Top and bottom views of the receiver locating slugs, padders and trimmers for alignment purposes.

DUMMY ANT. CONNECTION OF IN SERIES WITH SIG. GENERATOR	SIG. GENERATOR OUTPUT TO RECEIVER	SIGNAL GEN. FREQUENCY SETTING	BAND SWITCH SETTING	RECEIVER DIAL SETTING	ADJUST SLUG, PADDER, OR TRIMMER NO.	DESCRIPTION	TYPE OF ADJUSTMENT —MAKE ADJUSTMENT FOR:	STEP NO.
IF ADJUSTMENT								
None	Stator plates of center sect. of tuning gang	455 kc	"1"	1000 kc	3 (both) 2 (both) 1 (both)	3rd IF 2nd IF 1st IF	Maximum output Maximum output Maximum output Repeat steps 1, 2 and 3	1 2 3
BFO ADJUSTMENT—NOTE: Turn off Sig. Gen. 400 cycle modulation; set CW/AM switch at "CW"; remove Pitch Control knob and adjust slotted screw shaft.								
None	Stator plates of center sect. of tuning gang	455 kc	"1"	1000 kc	T-17 slug (See Fig. 3 for location)	BFO slug	Zero beat	4
BAND #4 ADJUSTMENT—NOTE: Make sure 400 cycle audio modulator is turned on; AM/CW switch should be at "AM."								
STANDARD "A1" on antenna RMA Dummy strip	36 mc 18 mc	"4"	36 mc 18 mc	C-19 *18	Osc. Trimmer Osc. Slug	Maximum output Maximum output and repeat step 5	5 6	
	36 mc 36 mc 18 mc		36 mc 36 mc 18 mc	†C-1 †C-12 *†5	RF Trimmer Mix. Trimmer RF Slug	Maximum output Maximum output Maximum output and repeat step 7	7 8 9	
	18 mc		18 mc	*†6	Mix Slug	Maximum output and repeat step 8	10	
BAND #3 ADJUSTMENT								
STANDARD "A1" on antenna RMA Dummy strip	14 mc 7 mc	"3"	14 mc 7 mc	C-20 C-23	Osc. Trimmer Osc. Padder	Maximum output Maximum output and repeat step 11	11 12	
	10 mc		10 mc	* 9	Osc. Slug	Maximum output and repeat steps 11 & 12	13	
	14 mc 14 mc 7 mc		14 mc 14 mc 7 mc	†C-2 †C-13 *† 4	RF Trimmer Mix. Trimmer RF Slug	Maximum output Maximum output Maximum output and repeat step 14	14 15 16	
	7 mc		7 mc	*† 7	Mix. Slug	Maximum output and repeat step 15	17	
BAND #2 ADJUSTMENT								
STANDARD "A1" on antenna RMA Dummy strip	5 mc 1.8 mc	"2"	5 mc 1.8 mc	C-21 C-24	Osc. Trimmer Osc. Padder	Maximum output Maximum output and repeat step 18	18 19	
	3 mc		3 mc	* 11	Osc. Slug	Maximum output and repeat steps 18 & 19	20	
	5 mc 5 mc		5 mc 5 mc	C-3 C-14	RF Trimmer Mix. Trimmer	Maximum output Maximum output	21 22	
BAND #1 ADJUSTMENT								
STANDARD "A1" on antenna RMA Dummy strip	1500 kc 600 kc	"1"	1500 kc 600 kc	C-22 C-25	Osc. Trimmer Osc. Padder	Maximum output Maximum output and repeat step 23	23 24	
	1000 kc		1000 kc	* 10	Osc. Slug	Maximum output and repeat steps 23 & 24	25	
	1500 kc 1500 kc		1500 kc 1500 kc	C-4 C-15	RF Trimmer Mix. Trimmer	Maximum output Maximum output	26 27	

*It may be necessary to repeat the indicated adjustments several times.

†Rock the main tuning capacitor slightly (turn back and forth) when making these adjustments.